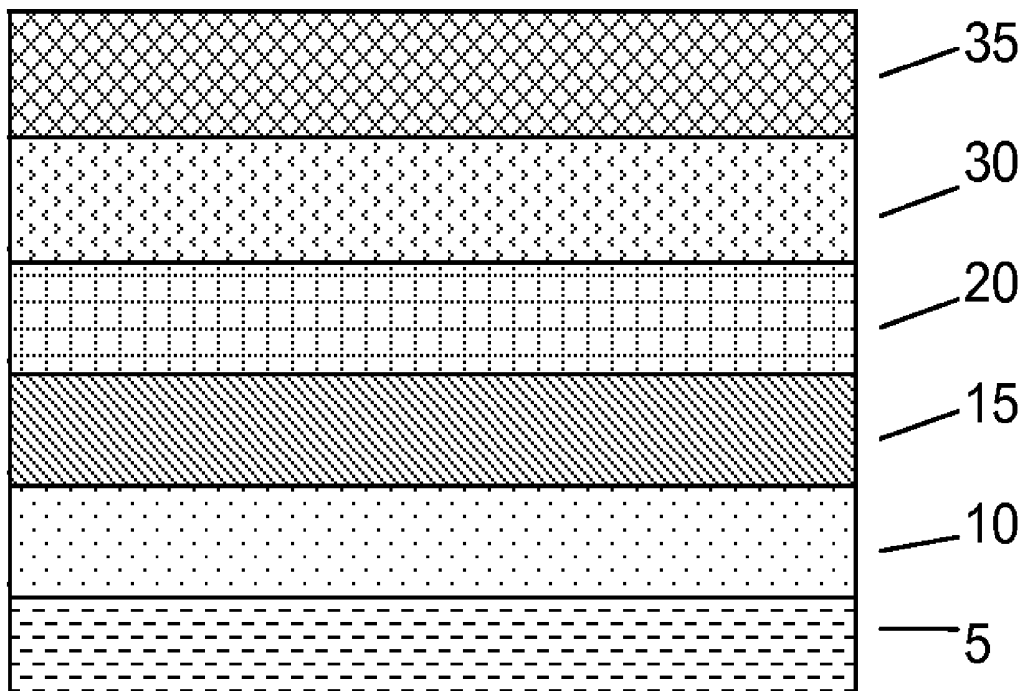




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COMPOUNDS FOR USE IN
LIGHT-EMITTING DEVICES****Publication Classification**(51) **Int. Cl.**
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Osaka (JP)(21) Appl. No.: **13/848,675**(22) Filed: **Mar. 21, 2013**(57) **ABSTRACT**

Compounds according to Formula 1 may be used as host materials, hole-transfer materials, hole-injecting materials, or for other purposes in electronic devices such as in organic light-emitting devices.



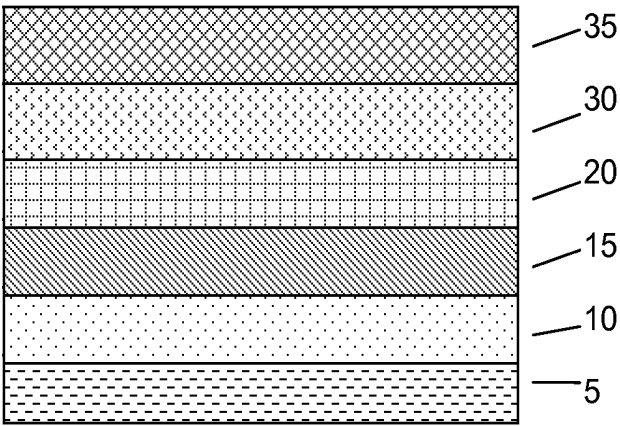


FIG. 1

LiF/Al
TPBI
Host-1(5nm)
Host-1:YE-01:Ir(piq)2acac(10nm)
Host-1(5nm)
HT-4
MoO ₃
ITO

FIG. 2

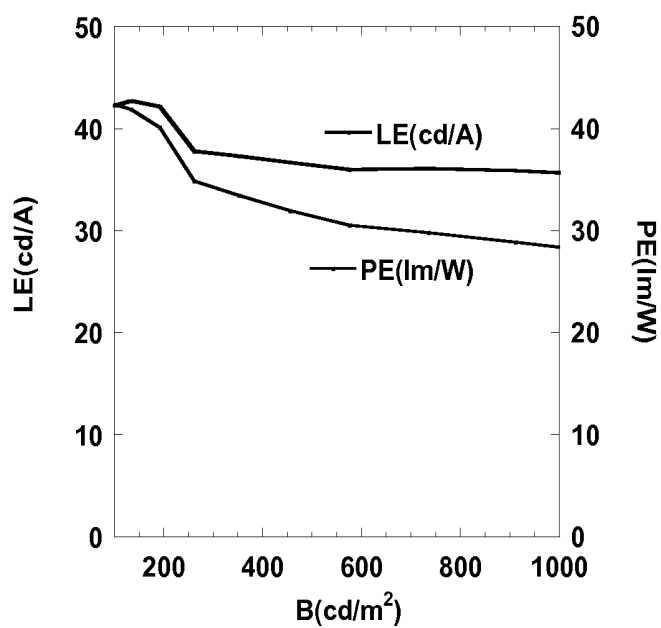


FIG. 3

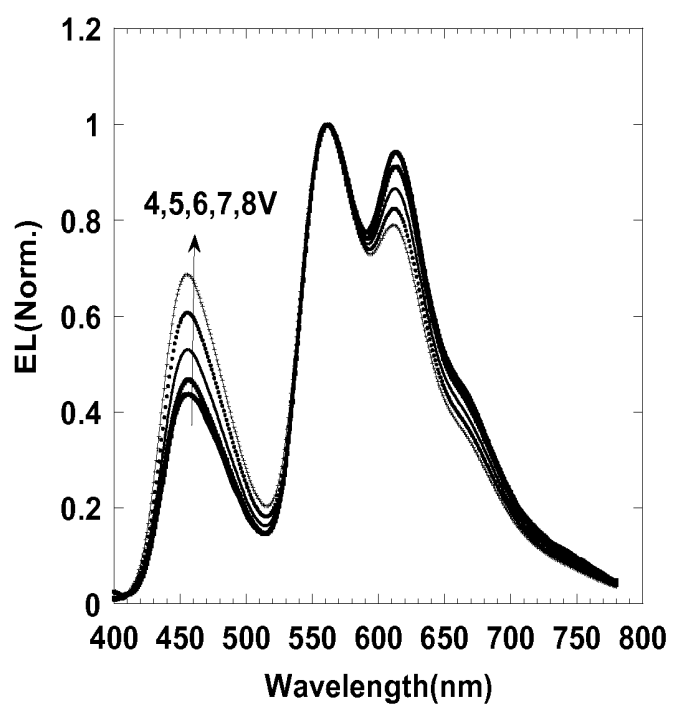


FIG. 4

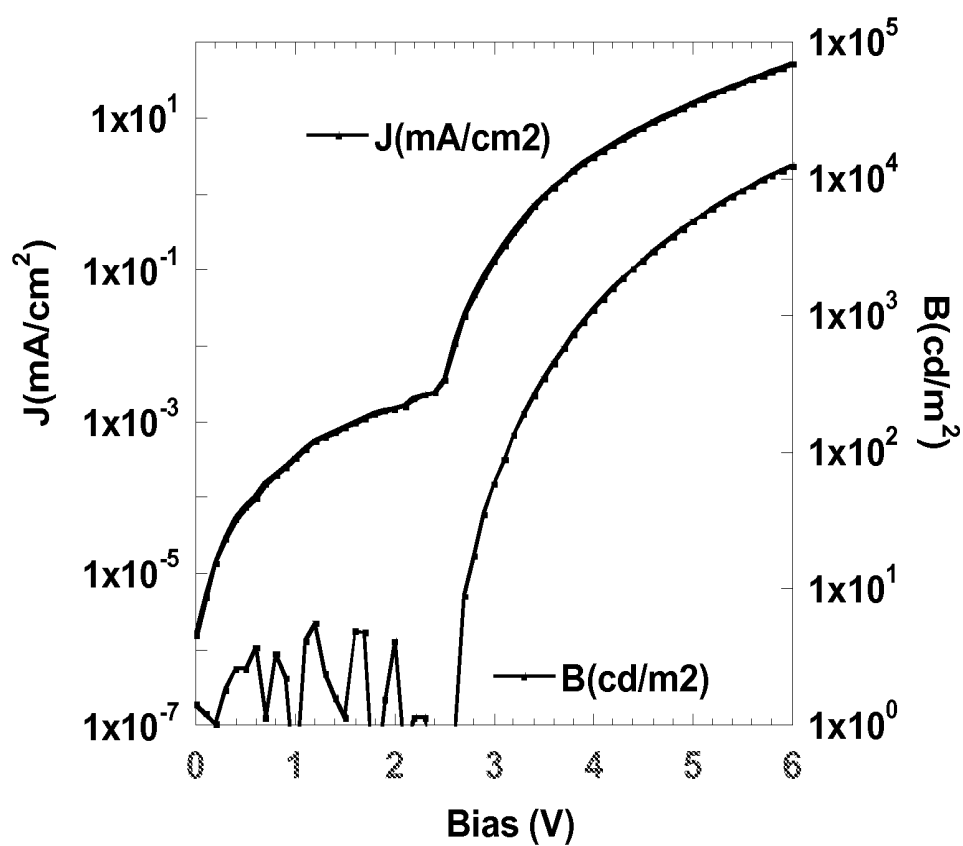


FIG. 5

SUBSTITUTED BISARYLOXYBIPHENYL COMPOUNDS FOR USE IN LIGHT-EMITTING DEVICES

BACKGROUND

[0001] 1. Field of the Invention

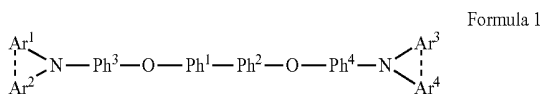
[0002] The embodiments relate to compounds such as substituted biaryl ring systems for use in light-emitting devices.

[0003] 2. Description of the Related Art

[0004] Organic light-emitting devices (OLEDs) have been widely developed for flat panel displays, and are rapidly moving toward solid state lighting (SSL) applications. Some believe that a white OLED device with greater than 1,500 lm, a color rendering index (CRI) greater than 70, and an operating time greater than 10,000 hours at 1,000 lm/w may be useful in SSL applications. In order to reduce the driving voltage of an OLED device and extend the operational life-time, it may be helpful to develop new high performance electron transport materials.

SUMMARY

[0005] Some embodiments include a compound represented by Formula 1:



wherein each dashed line is independently an optional bond; Ph¹, Ph², Ph³, and Ph⁴, are independently optionally substituted p-phenylene; and Ar¹, Ar², Ar³, and Ar⁴, are independently optionally substituted phenyl or optionally substituted naphthyl. In some embodiments, each substituent of Ar¹, Ar², Ar³, and Ar⁴ is independently C₁₋₆ alkyl.

[0006] Some embodiments include an organic light-emitting device comprising a compound described herein.

[0007] Some embodiments include a composition comprising a compound described herein. Such a composition may be useful for transporting holes or injecting holes.

[0008] Some embodiments include a method of transporting holes between layers comprising: disposing a composition comprising a compound described herein between a first layer and a second layer so that the composition is capable of transporting holes from the first layer to the second layer; and providing an electrical potential difference between the first layer and the second layer.

[0009] Some embodiments include a method of transporting holes between layers comprising: providing an electrical potential difference between a first layer and a second layer through a composition comprising a compound described herein.

BRIEF DESCRIPTION OF THE DRAWINGS

[0010] FIG. 1 is schematic diagram of an embodiment of an organic light-emitting diode (OLED).

[0011] FIG. 2 is schematic diagram of an embodiment of an organic light-emitting diode (OLED).

[0012] FIG. 3 is a plot of the luminescent efficiency and power efficiency as a function of luminance (B) of Device-A.

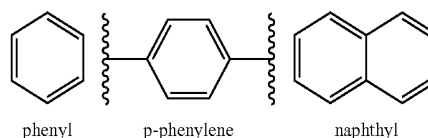
[0013] FIG. 4 is a plot of the luminescent efficiency as a function of wavelength with driving currents of 4, 5, 6, 7, and 8V for Device-A.

[0014] FIG. 5 is a plot of J and luminance (B) as a function of voltage (v) for Device-A.

DETAILED DESCRIPTION

[0015] Unless otherwise indicated, when a chemical structural feature such as alkyl or aryl is referred to as being "optionally substituted," it is meant that the feature may have no substituents (i.e. be unsubstituted) or may have one or more substituents. A feature that is "substituted" has one or more substituents. The term "substituent" has the ordinary meaning known to one of ordinary skill in the art. In some embodiments, the substituent may be an ordinary organic moiety known in the art, which may have a molecular weight (e.g. the sum of the atomic masses of the atoms of the substituent) of 15 g/mol to 50 g/mol, 15 g/mol to 100 g/mol, 15 g/mol to 200 g/mol, 15 g/mol to 300 g/mol, or 15 g/mol to 500 g/mol. In some embodiments, the substituent comprises: 0-30, 0-20, 0-10, or 0-5 carbon atoms; and 0-30, 0-20, 0-10, or 0-5 heteroatoms independently selected from: N, O, S, Si, F, Cl, Br, or I; provided that the substituent comprises at least one atom selected from: C, N, O, S, Si, F, Cl, Br, or I. Examples of substituents include, but are not limited to, alkyl, alkenyl, alkynyl, heteroalkyl, heteroalkenyl, heteroalkynyl, aryl, heteroaryl, hydroxy, alkoxy, aryloxy, acyl, acyloxy, alkylcarboxylate, thiol, alkylthio, cyano, halo, thiocarbonyl, O-carbamyl, N-carbamyl, O-thiocarbamyl, N-thiocarbamyl, C-amido, N-amido, S-sulfonamido, N-sulfonamido, isocyanato, thiocyanato, isothiocyanato, nitro, silyl, sulfinyl, sulfonyl, haloalkyl, haloalkoxyl, trihalomethanesulfonyl, trihalomethanesulfonamido, amino, etc.

[0016] The structures of some of the moieties referred to herein are depicted below. These moieties may be unsubstituted, as shown below, or a substituent may independently be in any position normally occupied by a hydrogen atom when the moiety is unsubstituted.

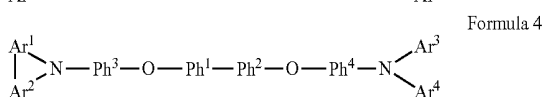
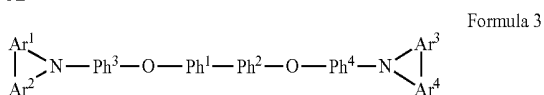
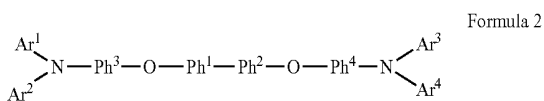


[0017] As used herein the term "alkyl" has the broadest meaning generally understood in the art, and may include a moiety composed of carbon and hydrogen containing no double or triple bonds. Alkyl may be linear alkyl, branched alkyl, cycloalkyl, or a combination thereof, and in some embodiments, may contain from one to thirty-five carbon atoms. In some embodiments, alkyl may include C₁₋₁₀ linear alkyl, such as methyl (—CH₃), ethyl (—CH₂CH₃), n-propyl (—CH₂CH₂CH₃), n-butyl (—CH₂CH₂CH₂CH₃), n-pentyl (—CH₂CH₂CH₂CH₂CH₃), n-hexyl (—CH₂CH₂CH₂CH₂CH₂CH₃), etc.; C₃₋₁₀ branched alkyl, such as C₃H₇ (e.g. iso-propyl), C₄H₉ (e.g. branched butyl isomers), C₅H₁₁ (e.g. branched pentyl isomers), C₆H₁₃ (e.g. branched hexyl isomers), C₇H₁₅ (e.g. heptyl isomers), etc.; C₃₋₁₀ cycloalkyl, such as C₃H₅ (e.g. cyclopropyl), C₄H₇ (e.g. cyclobutyl isomers such as cyclobutyl, methylcyclopropyl, etc.), C₅H₉ (e.g. cyclopentyl isomers such as cyclopentyl,

methylcyclobutyl, dimethylcyclopropyl, etc.) C_6H_{11} (e.g. cyclohexyl isomers), C_7H_{13} (e.g. cycloheptyl isomers), etc.; and the like.

[0018] As used herein, the term “alkoxy” includes —O-alkyl, such as —OCH₃, —OC₂H₅, —OC₃H₇ (e.g. propoxy isomers such as isopropoxy, n-propoxy, etc.), —OC₄H₉ (e.g. butoxy isomers), —OC₅H₁₁ (e.g. pentoxy isomers), —OC₆H₁₃ (e.g. hexoxy isomers), —OC₇H₁₅ (e.g. heptoxy isomers), etc.

[0019] As used herein, a dashed line represents an optional bond. For example, with respect to the dashed lines depicted in Formula 1, compounds according to Formula 2, Formula 3, and Formula 4, are included.



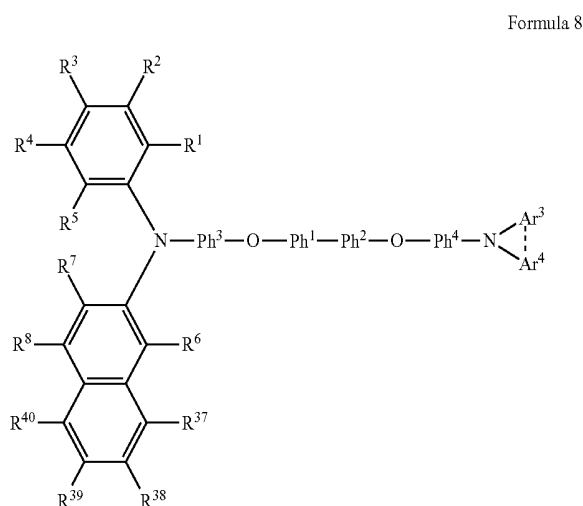
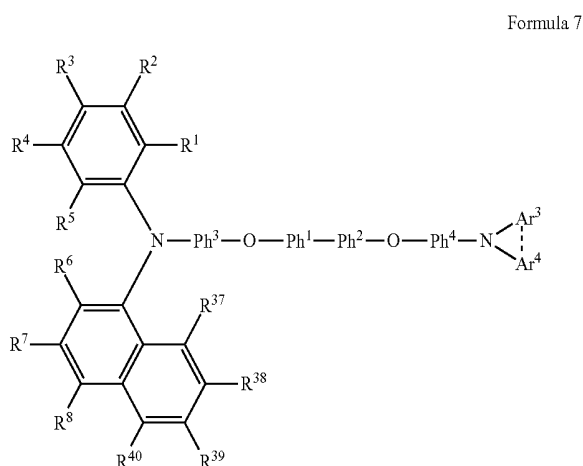
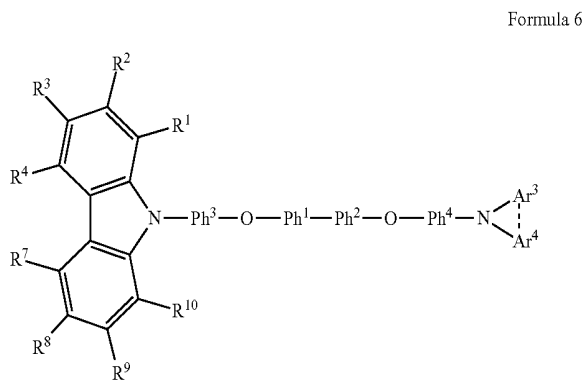
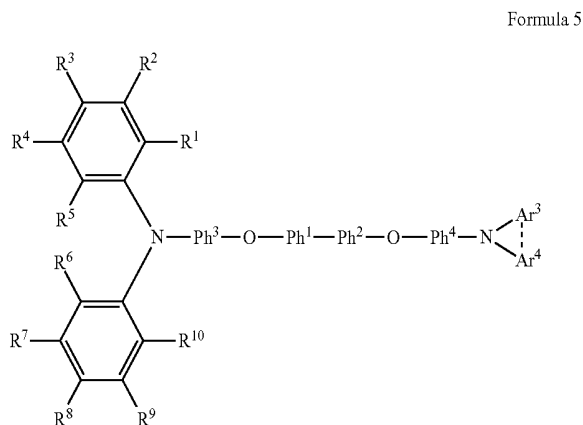
[0020] The term “low work function” has the ordinary meaning known to one of ordinary skill in the art, and may

include a measure of the minimum energy required to extract an electron from the surface of the metal.

[0021] The term “high work function” has the ordinary meaning known to one of ordinary skill in the art, and may include a metal or alloy that easily injects holes and typically has a work function greater than or equal to about 4.5.

[0022] The term “low work function metal” has the ordinary meaning known to one of ordinary skill in the art, and may include a metal or alloy that easily loses electrons and typically has a work function less than about 4.3.

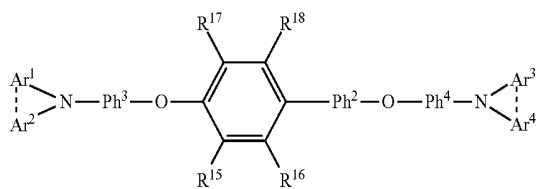
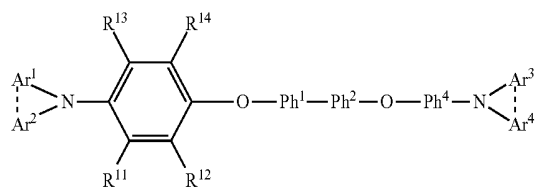
[0023] The expression “white light-emitting” has the ordinary meaning known to one of ordinary skill in the art, and may include a material that emits white light. In some embodiments, white light may have the approximate CIE color coordinates ($X=1/3$, $Y=1/3$). The CIE color coordinates ($X=1/3$, $Y=1/3$) may be referred to as the achromatic point. The X and Y color coordinates may be weights applied to the CIE primaries to match a color. A more detailed description of these terms may be found in CIE 1971, International Commission on Illumination, Colorimetry: Official Recommendations of the International Commission on Illumination, Publication CIE No. 15 (E-1.3.1) 1971, Bureau Central de la CIE, Paris, 1971 and in F. W. Billmeyer, Jr., M. Saltzman, Principles of Color Technology, 2nd edition, John Wiley & Sons, Inc., New York, 1981, both of which are hereby incorporated by reference in their entireties. The color rendering index (CRI) refers to the ability to render various colors and has values ranging from 0 to 100, with 100 being the best.



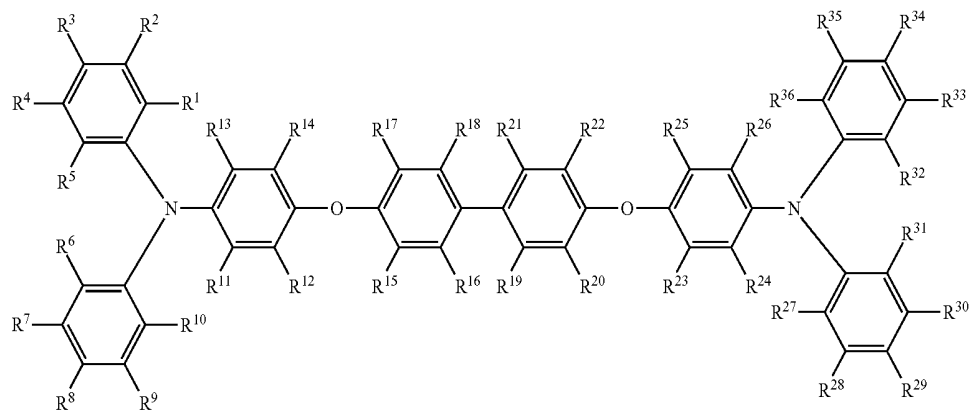
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Formula 9

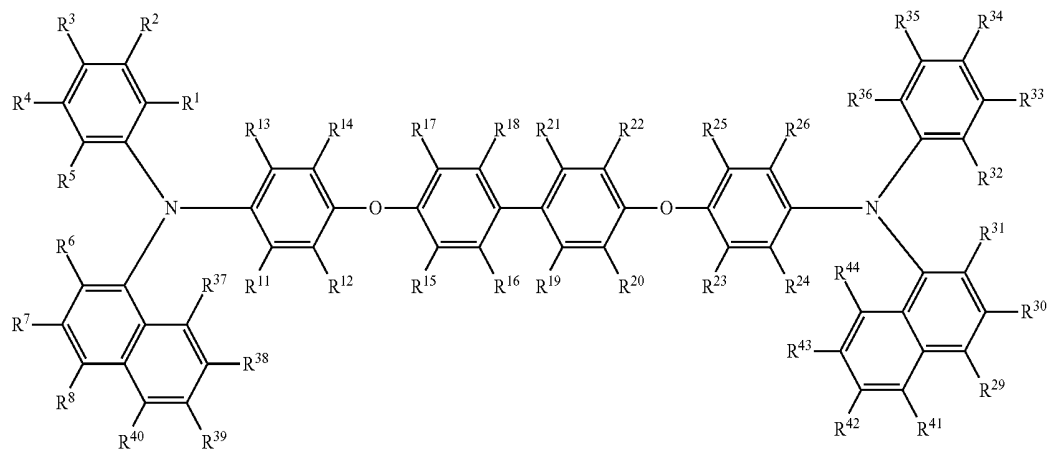
Formula 10



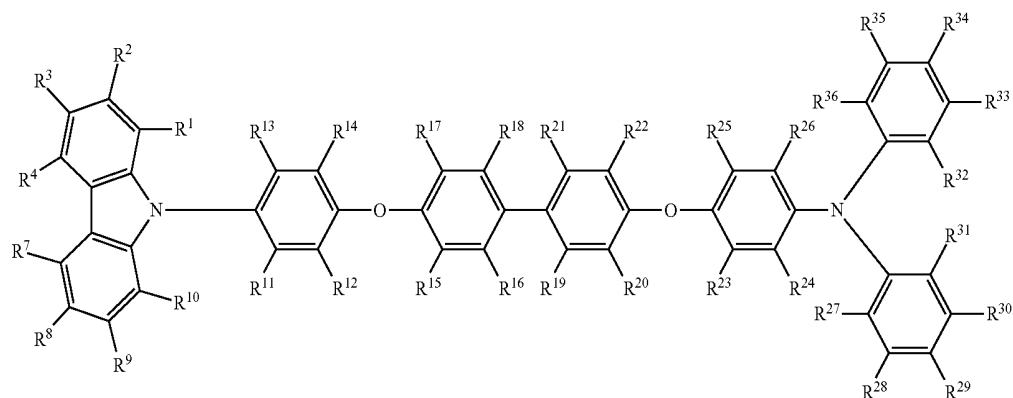
Formula 11



Formula 12

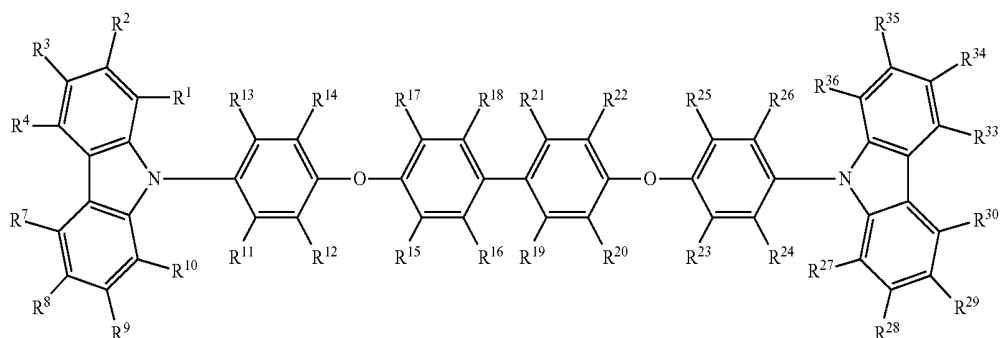


Formula 13

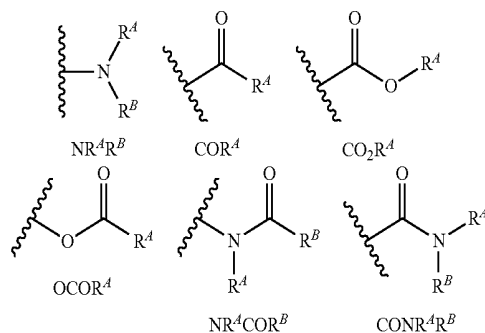


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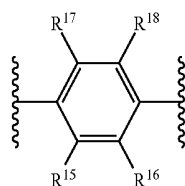
Formula 14



[0024] With respect to any relevant formula above, Ph^1 may be optionally substituted p-phenylene. If Ph^1 is substituted, it may have 1, 2, 3, or 4 substituents, wherein each substituent may have a molecular weight of about 15 g/mol to 50 g/mol, 15 g/mol to 100 g/mol, 15 g/mol to about 200 g/mol, or about 15 g/mol to 500 g/mol. In some embodiments, any or all substituents may be independently selected from: C_{1-12} alkyl, including methyl, ethyl, propyl isomers, cyclopropyl, butyl isomers, cyclobutyl isomers, pentyl isomers, cyclopentyl isomers, hexyl isomers, cyclohexyl isomers, heptyl isomers, cycloheptyl isomers, octyl isomers, cyclooctyl isomer, etc.; C_{1-12} alkoxy such as —O-methyl, —O-ethyl, isomers of —O-propyl, —O-cyclopropyl, isomers of —O-butyl, isomers of —O-cyclobutyl, isomers of —O-pentyl, isomers of —O-cyclopentyl, isomers of —O-hexyl, isomers of —O-cyclohexyl, etc.; F; Cl; Br; I; C_{1-3} fluoroalkyl such as CH_2F , CHF_2 , CF_3 , O_2F_5 , O_3F_7 , etc.; OH; CN; NO_2 ; NR^AR^B ; COR^A ; CO_2R^A ; OCOR^A ; NR^ACOR^B ; CONR^AR^B ; etc.



[0025] In some embodiments, Ph^1 may be:



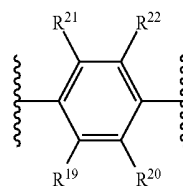
[0026] Each R^A may independently be H, or C_{1-12} alkyl, including: linear or branched alkyl having a formula C_aH_{a+1} , or cycloalkyl having a formula C_aH_a , wherein a is 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, or 12, such as linear or branched alkyl of

a formula: CH_3 , C_2H_5 , C_3H_7 , C_4H_9 , C_5H_{11} , C_6H_{13} , C_7H_{15} , C_9H_{19} , $\text{C}_{10}\text{H}_{21}$, etc., or cycloalkyl of a formula: C_3H_5 , C_4H_7 , C_5H_9 , C_6H_{11} , C_7H_{13} , C_8H_{17} , C_8H_{15} , C_9H_{17} , $\text{C}_{10}\text{H}_{19}$, etc. In some embodiments, each R^A may independently be H, C_{1-3} alkyl, or O_{1-6} alkyl.

[0027] Each R^B may independently be H, or O_{1-12} alkyl, including: linear or branched alkyl having a formula C_aH_{a+1} , or cycloalkyl having a formula C_aH_a , wherein a is 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, or 12, such as linear or branched alkyl of a formula: CH_3 , C_2H_5 , C_3H_7 , C_4H_9 , C_5H_{11} , O_6H_{13} , C_7H_{15} , C_9H_{19} , $\text{C}_{10}\text{H}_{21}$, etc., or cycloalkyl of a formula: C_3H_5 , C_4H_7 , O_5H_9 , C_6H_{11} , C_7H_{13} , C_8H_{17} , C_8H_{15} , C_9H_{17} , $\text{C}_{10}\text{H}_{19}$, etc. In some embodiments, each R^B may independently be H, C_{1-3} alkyl, or O_{1-6} alkyl.

[0028] With respect to any relevant formula above, Ph^2 may be optionally substituted p-phenylene. If Ph^2 is substituted, it may have 1, 2, 3, or 4 substituents, wherein each substituent may have a molecular weight of 15 g/mol to 50 g/mol, 15 g/mol to 100 g/mol, 15 g/mol to about 200 g/mol, or 15 g/mol to 500 g/mol. In some embodiments, any or all substituents may be independently selected from: C_{1-12} alkyl, including methyl, ethyl, propyl isomers, cyclopropyl, butyl isomers, cyclobutyl isomers, pentyl isomers, cyclopentyl isomers, hexyl isomers, cyclohexyl isomers, heptyl isomers, cycloheptyl isomers, octyl isomers, cyclooctyl isomer, etc.; C_{1-12} alkoxy such as —O-methyl, —O-ethyl, isomers of —O-propyl, —O-cyclopropyl, isomers of —O-butyl, isomers of —O-cyclobutyl, isomers of —O-pentyl, isomers of —O-cyclopentyl, isomers of —O-hexyl, isomers of —O-cyclohexyl, etc.; F; Cl; Br; I; C_{1-3} fluoroalkyl such as CH_2F , CHF_2 , CF_3 , O_2F_5 , O_3F_7 , etc.; OH; CN; NO_2 ; NR^AR^B ; COR^A ; CO_2R^A ; OCOR^A ; NR^ACOR^B ; CONR^AR^B ; etc.

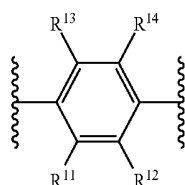
[0029] In some embodiments, Ph^2 may be:



[0030] With respect to any relevant formula above, Ph^3 may be optionally substituted p-phenylene. If Ph^3 is substituted, it may have 1, 2, 3, or 4 substituents, wherein each substituent may have a molecular weight of 15 g/mol to 50 g/mol, 15 g/mol to 100 g/mol, 15 g/mol to about 200 g/mol, or 15 g/mol

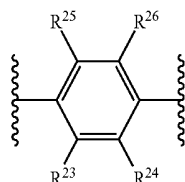
to 500 g/mol. In some embodiments, any or all substituents may be independently selected from: C_{1-12} alkyl, including methyl, ethyl, propyl isomers, cyclopropyl, butyl isomers, cyclobutyl isomers, pentyl isomers, cyclopentyl isomers, hexyl isomers, cyclohexyl isomers, heptyl isomers, cycloheptyl isomers, octyl isomers, cyclooctyl isomer, etc.; C_{1-12} alkoxy such as —O-methyl, —O-ethyl, isomers of —O-propyl, —O-cyclopropyl, isomers of —O-butyl, isomers of —O-cyclobutyl, isomers of —O-pentyl, isomers of —O-cyclopentyl, isomers of —O-hexyl, isomers of —O-cyclohexyl, etc.; F; Cl; Br; I; C_{1-3} fluoroalkyl such as CH_2F , CHF_2 , CF_3 , C_2F_5 , O_3F_7 , etc.; OH; CN; NO_2 , $NR^A R^B$; COR^A ; CO_2R^A ; $OCOR^A$; $NR^A COR^B$; $CONR^A R^B$, etc.

[0031] In some embodiments, Ph^3 may be:



[0032] With respect to any relevant formula above, Ph^4 may be optionally substituted p-phenylene. If Ph^4 is substituted, it may have 1, 2, 3, or 4 substituents, wherein each substituent may have a molecular weight of 15 g/mol to 50 g/mol, 15 g/mol to 100 g/mol, 15 g/mol to about 200 g/mol, or 15 g/mol to 500 g/mol. In some embodiments, any or all substituents may be independently selected from: C_{1-12} alkyl, including methyl, ethyl, propyl isomers, cyclopropyl, butyl isomers, cyclobutyl isomers, pentyl isomers, cyclopentyl isomers, hexyl isomers, cyclohexyl isomers, heptyl isomers, cycloheptyl isomers, octyl isomers, cyclooctyl isomer, etc.; C_{1-12} alkoxy such as —O-methyl, —O-ethyl, isomers of —O-propyl, —O-cyclopropyl, isomers of —O-butyl, isomers of —O-cyclobutyl, isomers of —O-pentyl, isomers of —O-cyclopentyl, isomers of —O-hexyl, isomers of —O-cyclohexyl, etc.; F; Cl; Br; I; C_{1-3} fluoroalkyl such as CH_2F , CHF_2 , CF_3 , C_2F_5 , C_3F_7 , etc.; OH; CN; NO_2 , $NR^A R^B$; COR^A ; CO_2R^A ; $OCOR^A$; $NR^A COR^B$; $CONR^A R^B$, etc.

[0033] In some embodiments, Ph^4 may be:

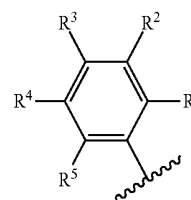


[0034] In some embodiments, Ph^1 , Ph^2 , Ph^3 , and Ph^4 are unsubstituted. In other embodiments, all substituents of Ph^1 , Ph^2 , Ph^3 , and Ph^4 may have a molecular weight of 15 g/mol to 50 g/mol, 15 g/mol to 150 g/mol, or 15 g/mol to 500 g/mol; and/or all substituents of Ph^1 , Ph^2 , Ph^3 , and Ph^4 may be independently selected from: C_{1-12} alkyl, including methyl, ethyl, propyl isomers, cyclopropyl, butyl isomers, cyclobutyl isomers, pentyl isomers, cyclopentyl isomers, hexyl isomers, cyclohexyl isomers, heptyl isomers, cycloheptyl isomers, octyl isomers, cyclooctyl isomer, etc.; C_{1-12} alkoxy such as —O-methyl, —O-ethyl, isomers of —O-propyl, —O-cyclo-

propyl, isomers of —O-butyl, isomers of —O-cyclobutyl, isomers of —O-pentyl, isomers of —O-cyclopentyl, isomers of —O-hexyl, isomers of —O-cyclohexyl, etc.; F; Cl; Br; I; C_{1-3} fluoroalkyl such as CH_2F , CHF_2 , CF_3 , C_2F_5 , O_3F_7 , etc.; OH; CN; NO_2 , $NR^A R^B$; COR^A ; CO_2R^A ; $OCOR^A$; $NR^A COR^B$; $CONR^A R^B$, etc.

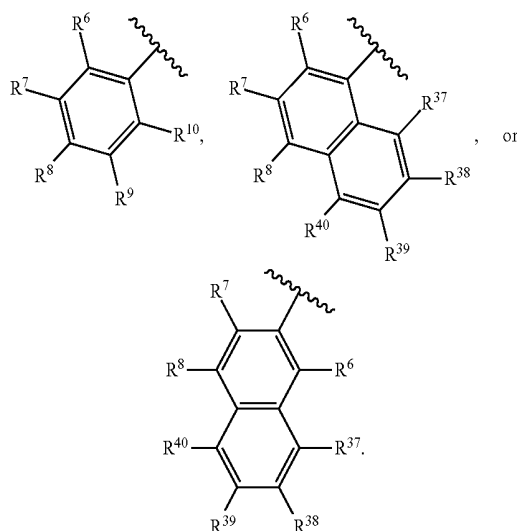
[0035] With respect to any formula above, Ar^1 may be optionally substituted phenyl or optionally substituted naphthyl. In some embodiments, each substituent of a phenyl or naphthyl may have a molecular weight of 15 g/mol to 50 g/mol, 15 g/mol to 150 g/mol, or 15 g/mol to 500 g/mol. In some embodiments, each substituent may independently be O_{1-6} alkyl, including methyl, ethyl, propyl isomers, cyclopropyl, butyl isomers, cyclobutyl isomers, pentyl isomers, cyclopentyl isomers, hexyl isomers, cyclohexyl isomers, etc.

[0036] In some embodiments, Ar^1 may be:



[0037] With respect to any formula above, Ar^2 may be optionally substituted phenyl or optionally substituted naphthyl. In some embodiments, each substituent of a phenyl or naphthyl may have a molecular weight of 15 g/mol to 50 g/mol, 15 g/mol to 150 g/mol, or 15 g/mol to 500 g/mol. In some embodiments, each substituent may independently be C_{1-6} alkyl, including methyl, ethyl, propyl isomers, cyclopropyl, butyl isomers, cyclobutyl isomers, pentyl isomers, cyclopentyl isomers, hexyl isomers, cyclohexyl isomers, etc.

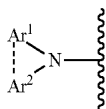
[0038] In some embodiments, Ar^2 may be:



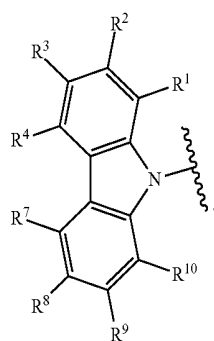
[0039] With respect to any formula above, Ar^2 may be optionally substituted phenyl or optionally substituted naphthyl. In some embodiments, each substituent of a phenyl or naphthyl may have a molecular weight of 15 g/mol to 50 g/mol, 15 g/mol to 150 g/mol, or 15 g/mol to 500 g/mol. In some embodiments, each substituent may independently be

C₁₋₆ alkyl, including methyl, ethyl, propyl isomers, cyclopropyl, butyl isomers, cyclobutyl isomers, pentyl isomers, cyclopentyl isomers, hexyl isomers, cyclohexyl isomers, etc.

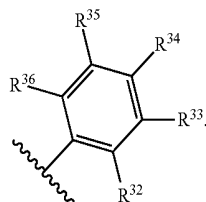
[0040] In some embodiments,



may be:

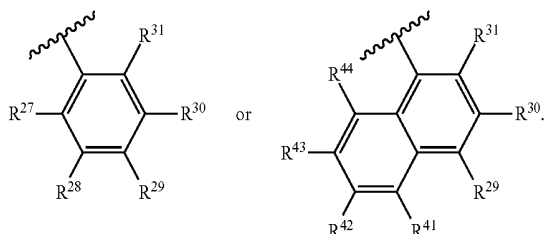


[0041] In some embodiments, Ar³ may be:

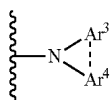


[0042] With respect to any formula above, Ar⁴ may be optionally substituted phenyl or optionally substituted naphthyl. In some embodiments, each substituent of a phenyl or naphthyl may have a molecular weight of 15 g/mol to 50 g/mol, 15 g/mol to 150 g/mol, or 15 g/mol to 500 g/mol. In some embodiments, each substituent may independently be C₁₋₆ alkyl, including methyl, ethyl, propyl isomers, cyclopropyl, butyl isomers, cyclobutyl isomers, pentyl isomers, cyclopentyl isomers, hexyl isomers, cyclohexyl isomers, etc.

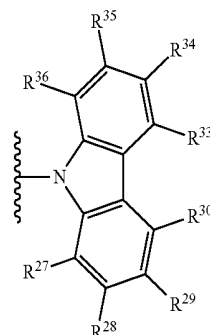
[0043] In some embodiments, Ar⁴ may be:



[0044] In some embodiments,



may be



[0045] With respect to any relevant formula or structural depiction above, R¹ may be H or any substituent. Some non-limiting examples of R¹ may include R⁴, F, Cl, CN, OR⁴, CF₃, NO₂, NR⁴R^B, COR⁴, CO₂R⁴, OCOR⁴, etc. In some embodiments, R¹ may be H, C₁₋₆ alkyl, such as methyl, ethyl, propyl isomers, cyclopropyl, butyl isomers, cyclobutyl isomers, pentyl isomers, cyclopentyl isomers, hexyl isomers, cyclohexyl isomers, etc. In some embodiments, R¹ may be H.

[0046] With respect to any relevant formula or structural depiction above, R² may be H or any substituent. Some non-limiting examples of R² may include R⁴, F, Cl, CN, OR⁴, CF₃, NO₂, NR⁴R^B, COR⁴, CO₂R⁴, OCOR⁴, etc. In some embodiments, R² may be H, C₁₋₆ alkyl, such as methyl, ethyl, propyl isomers, cyclopropyl, butyl isomers, cyclobutyl isomers, pentyl isomers, cyclopentyl isomers, hexyl isomers, cyclohexyl isomers, etc. In some embodiments, R² may be H.

[0047] With respect to any relevant formula or structural depiction above, R³ may be H or any substituent. Some non-limiting examples of R³ may include R⁴, F, Cl, CN, OR⁴, CF₃, NO₂, NR⁴R^B, COR⁴, CO₂R⁴, OCOR⁴, etc. In some embodiments, R³ may be H, C₁₋₆ alkyl, such as methyl, ethyl, propyl isomers, cyclopropyl, butyl isomers, cyclobutyl isomers, pentyl isomers, cyclopentyl isomers, hexyl isomers, cyclohexyl isomers, etc. In some embodiments, R³ may be H.

[0048] With respect to any relevant formula or structural depiction above, R⁴ may be H or any substituent. Some non-limiting examples of R⁴ may include R⁴, F, Cl, CN, OR⁴, CF₃, NO₂, NR⁴R^B, COR⁴, CO₂R⁴, OCOR⁴, etc. In some embodiments, R⁴ may be H, C₁₋₆ alkyl, such as methyl, ethyl, propyl isomers, cyclopropyl, butyl isomers, cyclobutyl isomers, pentyl isomers, cyclopentyl isomers, hexyl isomers, cyclohexyl isomers, etc. In some embodiments, R⁴ may be H.

[0049] With respect to any relevant formula or structural depiction above, R⁵ may be H or any substituent. Some non-limiting examples of R⁵ may include R⁴, F, Cl, CN, OR⁴, CF₃, NO₂, NR⁴R^B, COR⁴, CO₂R⁴, OCOR⁴, etc. In some embodiments, R⁵ may be H, C₁₋₆ alkyl, such as methyl, ethyl, propyl isomers, cyclopropyl, butyl isomers, cyclobutyl isomers, pentyl isomers, cyclopentyl isomers, hexyl isomers, cyclohexyl isomers, etc. In some embodiments, R⁵ may be H.

[0050] With respect to any relevant formula or structural depiction above, R⁶ may be H or any substituent. Some non-limiting examples of R⁶ may include R⁴, F, Cl, CN, OR⁴, CF₃, NO₂, NR⁴R^B, COR⁴, CO₂R⁴, OCOR⁴, etc. In some embodiments, R⁶ may be H, C₁₋₆ alkyl, such as methyl, ethyl, propyl isomers, cyclopropyl, butyl isomers, cyclobutyl isomers, pentyl isomers, cyclopentyl isomers, hexyl isomers, cyclohexyl isomers, etc. In some embodiments, R⁶ may be H.

isomers, pentyl isomers, cyclopentyl isomers, hexyl isomers, cyclohexyl isomers, etc. In some embodiments, R^{35} may be H.

[0080] With respect to any relevant formula or structural depiction above, R^{36} may be H or any substituent. Some non-limiting examples of R^{36} may include R^A , F, Cl, CN, OR^A , CF_3 , NO_2 , $NR^A R^B$, COR^A , $CO_2 R^A$, $OCOR^A$, etc. In some embodiments, R^{36} may be H, C_{1-6} alkyl, such as methyl, ethyl, propyl isomers, cyclopropyl, butyl isomers, cyclobutyl isomers, pentyl isomers, cyclopentyl isomers, hexyl isomers, cyclohexyl isomers, etc. In some embodiments, R^{36} may be H.

[0081] With respect to any relevant formula or structural depiction above, R^{37} may be H or any substituent. Some non-limiting examples of R^{37} may include R^A , F, Cl, CN, OR^A , CF_3 , NO_2 , $NR^A R^B$, COR^A , $CO_2 R^A$, $OCOR^A$, etc. In some embodiments, R^{37} may be H, C_{1-6} alkyl, such as methyl, ethyl, propyl isomers, cyclopropyl, butyl isomers, cyclobutyl isomers, pentyl isomers, cyclopentyl isomers, hexyl isomers, cyclohexyl isomers, etc. In some embodiments, R^{37} may be H.

[0082] With respect to any relevant formula or structural depiction above, R^{38} may be H or any substituent. Some non-limiting examples of R^{38} may include R^A , F, Cl, CN, OR^A , CF_3 , NO_2 , $NR^A R^B$, COR^A , $CO_2 R^A$, $OCOR^A$, etc. In some embodiments, R^{38} may be H, C_{1-6} alkyl, such as methyl, ethyl, propyl isomers, cyclopropyl, butyl isomers, cyclobutyl isomers, pentyl isomers, cyclopentyl isomers, hexyl isomers, cyclohexyl isomers, etc. In some embodiments, R^{38} may be H.

[0083] With respect to any relevant formula or structural depiction above, R^{39} may be H or any substituent. Some non-limiting examples of R^{39} may include R^A , F, Cl, CN, OR^A , CF_3 , NO_2 , $NR^A R^B$, COR^A , $CO_2 R^A$, $OCOR^A$, etc. In some embodiments, R^{39} may be H, C_{1-6} alkyl, such as methyl, ethyl, propyl isomers, cyclopropyl, butyl isomers, cyclobutyl isomers, pentyl isomers, cyclopentyl isomers, hexyl isomers, cyclohexyl isomers, etc. In some embodiments, R^{39} may be H.

[0084] With respect to any relevant formula or structural depiction above, R^{40} may be H or any substituent. Some non-limiting examples of R^{40} may include R^A , F, Cl, CN, OR^A , CF_3 , NO_2 , $NR^A R^B$, COR^A , $CO_2 R^A$, $OCOR^A$, etc. In some embodiments, R^{40} may be H, C_{1-6} alkyl, such as methyl, ethyl, propyl isomers, cyclopropyl, butyl isomers, cyclobutyl isomers, pentyl isomers, cyclopentyl isomers, hexyl isomers, cyclohexyl isomers, etc. In some embodiments, R^{40} may be H.

[0085] With respect to any relevant formula or structural depiction above, R^{41} may be H or any substituent. Some non-limiting examples of R^{41} may include R^A , F, Cl, CN, OR^A , CF_3 , NO_2 , $NR^A R^B$, COR^A , $CO_2 R^A$, $OCOR^A$, etc. In some embodiments, R^{41} may be H, C_{1-6} alkyl, such as methyl, ethyl, propyl isomers, cyclopropyl, butyl isomers, cyclobutyl isomers, pentyl isomers, cyclopentyl isomers, hexyl isomers, cyclohexyl isomers, etc. In some embodiments, R^{41} may be H.

[0086] With respect to any relevant formula or structural depiction above, R^{42} may be H or any substituent. Some non-limiting examples of R^{42} may include R^A , F, Cl, CN, OR^A , CF_3 , NO_2 , $NR^A R^B$, COR^A , $CO_2 R^A$, $OCOR^A$, etc. In some embodiments, R^{42} may be H, C_{1-6} alkyl, such as methyl, ethyl, propyl isomers, cyclopropyl, butyl isomers, cyclobutyl

isomers, pentyl isomers, cyclopentyl isomers, hexyl isomers, cyclohexyl isomers, etc. In some embodiments, R^{42} may be H.

[0087] With respect to any relevant formula or structural depiction above, R^{43} may be H or any substituent. Some non-limiting examples of R^{43} may include R^A , F, Cl, CN, OR^A , CF_3 , NO_2 , $NR^A R^B$, COR^A , $CO_2 R^A$, $OCOR^A$, etc. In some embodiments, R^{43} may be H, C_{1-6} alkyl, such as methyl, ethyl, propyl isomers, cyclopropyl, butyl isomers, cyclobutyl isomers, pentyl isomers, cyclopentyl isomers, hexyl isomers, cyclohexyl isomers, etc. In some embodiments, R^{43} may be H.

[0088] With respect to any relevant formula or structural depiction above, R^{44} may be H or any substituent. Some non-limiting examples of R^{44} may include R^A , F, Cl, CN, OR^A , CF_3 , NO_2 , $NR^A R^B$, COR^A , $CO_2 R^A$, $OCOR^A$, etc. In some embodiments, R^{44} may be H, C_{1-6} alkyl, such as methyl, ethyl, propyl isomers, cyclopropyl, butyl isomers, cyclobutyl isomers, pentyl isomers, cyclopentyl isomers, hexyl isomers, cyclohexyl isomers, etc. In some embodiments, R^{44} may be H.

[0089] With respect to any relevant formula above, such as Formula 5 or 11, in some embodiments R^1 , R^2 , R^3 , R^4 , R^5 , R^6 , R^7 , R^8 , R^9 , and R^{10} are independently H or C_{1-6} alkyl.

[0090] With respect to any relevant formula above, such as Formula 5, 6 Formula 11, 13, or 14, in some embodiments R^3 and R^8 are CH_3 .

[0091] With respect to any relevant formula above, such as Formula 6, 13, or 14, in some embodiments R^1 , R^2 , R^3 , R^4 , R^7 , R^8 , R^9 , and R^{10} are independently H or C_{1-6} alkyl.

[0092] With respect to any relevant formula above, such as Formula 7, 8, or 12, in some embodiments R^1 , R^2 , R^3 , R^4 , R^5 , R^6 , R^7 , R^8 , R^{37} , R^{38} , R^{39} , and R^{40} are independently H or C_{1-6} alkyl.

[0093] With respect to any relevant formula above, such as Formula 9, 11, 12, 13, or 14, in some embodiments R^{11} , R^{12} , R^{13} , and R^{14} are independently H or C_{1-6} alkyl.

[0094] With respect to any relevant formula above, such as Formula 10, 11, 12, 13, 14, or 15, in some embodiments R^{15} , R^{16} , R^{17} , and R^{18} are independently H or C_{1-6} alkyl.

[0095] With respect to any relevant formula above, such as Formula 11, in some embodiments R^1 , R^2 , R^3 , R^4 , R^5 , R^6 , R^7 , R^8 , R^9 , R^{10} , R^{11} , R^{12} , R^{13} , R^{14} , R^{15} , R^{16} , R^{17} , R^{18} , R^{19} , R^{20} , R^{21} , R^{22} , R^{23} , R^{24} , R^{25} , R^{26} , R^{27} , R^{28} , R^{29} , R^{30} , R^{31} , R^{32} , R^{33} , R^{34} , R^{35} , and R^{36} are independently H or C_{1-6} alkyl.

[0096] With respect to any relevant formula above, such as Formula 12, in some embodiments R^1 , R^2 , R^3 , R^4 , R^5 , R^6 , R^7 , R^8 , R^{11} , R^{12} , R^{13} , R^{14} , R^{15} , R^{16} , R^{17} , R^{18} , R^{19} , R^{20} , R^{21} , R^{22} , R^{23} , R^{24} , R^{25} , R^{26} , R^{29} , R^{30} , R^{31} , R^{32} , R^{33} , R^{34} , R^{35} , R^{36} , R^{37} , R^{38} , R^{39} , R^{40} , R^{41} , R^{42} , R^{43} and R^{44} are independently H or C_{1-6} alkyl.

[0097] With respect to any relevant formula above, such as Formula 13, in some embodiments R^1 , R^2 , R^3 , R^4 , R^7 , R^8 , R^{11} , R^{12} , R^{13} , R^{14} , R^{15} , R^{16} , R^{17} , R^{18} , R^{19} , R^{20} , R^{21} , R^{22} , R^{23} , R^{24} , R^{25} , R^{26} , R^{27} , R^{28} , R^{29} , R^{30} , R^{31} , R^{32} , R^{33} , R^{34} , R^{35} , and R^{36} are independently H or C_{1-6} alkyl.

[0098] With respect to any relevant formula above, such as Formula 14, in some embodiments R^1 , R^2 , R^3 , R^4 , R^7 , R^8 , R^9 , R^{10} , R^{11} , R^{12} , R^{13} , R^{14} , R^{15} , R^{16} , R^{17} , R^{18} , R^{19} , R^{20} , R^{21} , R^{22} , R^{23} , R^{24} , R^{25} , R^{26} , R^{27} , R^{28} , R^{29} , R^{30} , R^{33} , R^{34} , R^{35} , and R^{36} are independently H or C_{1-6} alkyl.

[0099] Some embodiments include a composition comprising a compound of any of the formulas above (hereinafter referred to as "a subject compound"). A composition com-

prising a subject compound may further comprise a fluorescent compound or a phosphorescent compound, and may be useful for light emission in devices such as organic light-emitting devices.

[0100] In some embodiments, a composition comprising a subject compound may be a first layer disposed between a second layer and a third layer, wherein the first layer is configured to transport holes from the second layer to the third layer.

[0101] In some embodiments, an organic light-emitting device comprises a subject compound. For example, an organic component comprising a subject compound may be disposed between an anode and a cathode. The organic component may further comprise an emissive layer, wherein a subject compound is in the emissive layer. In some embodiments, the organic component comprises at least one layer comprising a subject compound, wherein the layer is configured to transport or inject holes. For example, a layer comprising a subject compound may be a hole-transport layer, a hole-injecting layer, or a hole-injecting and hole-transport layer. In some embodiments, the device is configured so that electrons can be transferred from the cathode to the organic component.

[0102] An organic light-emitting device may comprise an organic light-emitting diode (OLED) schematically represented in FIG. 1. Such an OLED may comprise the following layers in the order given: an anode **5**, a hole-injection layer **10**, a hole-transport layer **15**, a light-emitting layer **20**, an electron-transport layer **30**, and a cathode **35**.

[0103] An anode, e.g. anode **5**, may be a layer comprising a conventional material such as a metal, mixed metal, alloy, metal oxide or mixed-metal oxide, conductive polymer, and/or an inorganic material such as carbon nanotube (CNT). Examples of suitable metals include the Group 1 metals, the metals in Groups 4, 5, 6, and the Group 8-10 transition metals. If the anode layer is to be light-transmitting, metals in Group 10 and 11, such as Au, Pt, and Ag, or alloys thereof; or mixed-metal oxides of Group 12, 13, and 14 metals, such as indium-tin-oxide (ITO), indium-zinc-oxide (IZO), and the like, may be used. In some embodiments, the anode layer may be an organic material such as polyaniline. The use of polyaniline is described in "Flexible light-emitting diodes made from soluble conducting polymer," *Nature*, vol. 357, pp. 477-479 (11 Jun. 1992). In some embodiments, the anode layer can have a thickness in the range of about 1 nm to about 1000 nm.

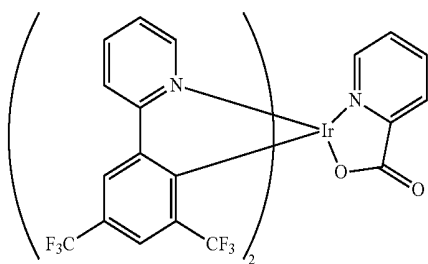
[0104] A cathode, e.g. cathode **35**, may be a layer including a material having a lower work function than the anode layer. Examples of suitable materials for the cathode layer include those selected from alkali metals of Group 1, Group 2 metals, Group 12 metals including rare earth elements, lanthanides and actinides, materials such as aluminum, indium, calcium, barium, samarium and magnesium, and combinations thereof. Li-containing organometallic compounds, LiF, and Li₂O may also be deposited between the organic layer and the cathode layer to lower the operating voltage. Suitable low work function metals include but are not limited to Al, Ag, Mg, Ca, Cu, Mg/Ag, LiF/Al, CsF, CsF/Al or alloys thereof. In some embodiments, the cathode layer can have a thickness in the range of about 1 nm to about 1000 nm.

[0105] A light-emitting layer, e.g. light-emitting layer **20**, may comprise a light-emitting component, and optionally, a

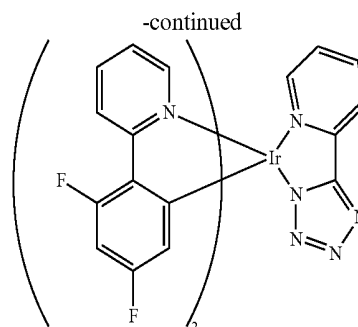
host, such as a hole-transport material, an electron-transport material (including a subject compound), or an ambipolar material. If present, the amount of the host in a light-emitting layer may vary. In one embodiment, the amount of a host in a light-emitting layer is in the range of from about 1% to about 99.9% by weight of the light-emitting layer. In another embodiment, the amount of a host in a light-emitting layer is in the range of from about 90% to about 99% by weight of the light-emitting layer. In another embodiment, the amount of a host in a light-emitting layer is about 97% by weight of the light-emitting layer.

[0106] In some embodiments, the mass of the light-emitting component is about 0.1% to about 10%, about 1% to about 5%, or about 3% of the mass of the light-emitting layer. In some embodiments, the light-emitting layer may be a neat light-emitting layer, meaning that the light-emitting component is about 100% by weight of the light-emitting layer, or alternatively, the light-emitting layer consists essentially of light-emitting component. The light-emitting component may be a fluorescent and/or a phosphorescent compound. In some embodiments, the light-emitting component comprises a phosphorescent material. In some embodiments, a light-emitting component may include a composition comprising a compound of one of the formulas above and a fluorescent compound or a phosphorescent compound.

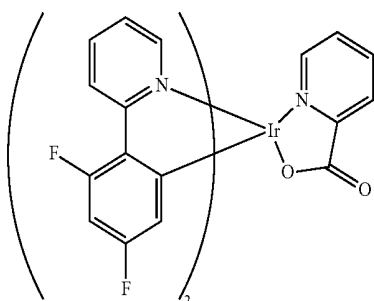
[0107] A light-emitting component may comprise an iridium coordination compounds such as: bis-{2-[3,5-bis(trifluoromethyl)phenyl]pyridinato-N,C2'}iridium(III)-picolinate; bis(2-[4,6-difluorophenyl]pyridinato-N,C2')iridium(III) picolinate; bis(2-[4,6-difluorophenyl]pyridinato-N,C2')iridium(III) (acetylacetonate); Iridium (III) bis(4,6-difluorophenylpyridinato)-3-(trifluoromethyl)-5-(pyridine-2-yl)-1,2,4-triazolate; Iridium (III) bis(4,6-difluorophenylpyridinato)-5-(pyridine-2-yl)-1H-tetrazolate; bis[2-(4,6-difluorophenyl)pyridinato-N,C2']iridium(III)tetra(1-pyrazolyl)borate; bis[2-(2'-benzothienyl)-pyridinato-N,C3']iridium (III) (acetylacetonate); bis[(2-phenylquinolyl)-N,C2']iridium (III) (acetylacetonate); bis[(1-phenylisoquinolinato-N,C2')]iridium (III) (acetylacetonate); bis[(dibenzo[f, h]quinoxalino-N,C2')iridium (III)(acetylacetonate); Tris(2,5-bis-2'-(9',9'-dihexylfluorene)pyridine)iridium (III); tris[1-phenylisoquinolinato-N,C2']iridium (III); tris[2-(2'-benzothienyl)-pyridinato-N,C3']iridium (III); tris[1-thiophen-2-ylisoquinolinato-N,C3']iridium (III); tris[1-(9,9-dimethyl-9H-fluoren-2-yl)isoquinolinato-(N,C3')]iridium (III); bis(2-phenylpyridinato-N,C2')iridium(III)(acetylacetonate) [Ir(ppy)₂(acac)]; bis(2-(4-tolyl)pyridinato-N,C2')iridium(III)(acetylacetonate) [Ir(mppy)₂(acac)]; bis(2-(4-tert-butyl)pyridinato-N,C2')iridium (III)(acetylacetonate) [Ir(t-Buppy)₂(acac)]; tris(2-phenylpyridinato-N,C2')iridium (III) [Ir(ppy)₃]; bis(2-phenylloxazolinato-N,C2')iridium (III) (acetylacetonate) [Ir(op)₂(acac)]; tris(2-(4-tolyl)pyridinato-N,C2')iridium(III) [Ir(mppy)₃]; bis[2-phenylbenzothiazolato-N,C2']iridium (III)(acetylacetonate); bis[2-(4-tert-butylphenyl)benzothiazolato-N,C2']iridium(III)(acetylacetonate); bis[(2-(2'-thienyl)pyridinato-N,C3')]iridium (III) (acetylacetonate); tris[2-(9,9-dimethylfluoren-2-yl)pyridinato-(N,C3')]iridium (III); tris[2-(9,9-dimethylfluoren-2-yl)pyridinato-(N,C3')]iridium (III); bis[5-trifluoromethyl-2-[3-(N-phenylcarbazolyl)pyridinato-N,C2']iridium(III) (acetylacetonate); (2-PhPyCz)₂Ir(III)(acac); etc.



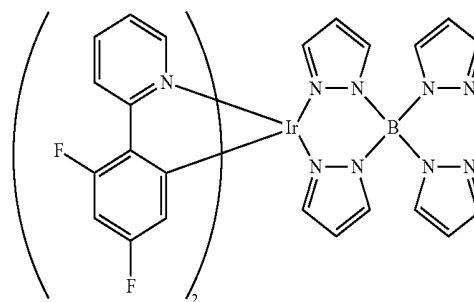
bis-{2-[3,5-bis(trifluoromethyl)phenyl]pyridinato-N,C2'}iridium(III)-picolinate
(Ir(CF₃ppy)₂(Pic))



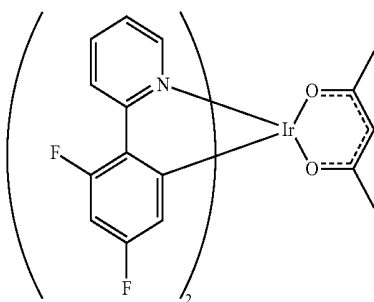
Iridium (III) bis(4,6-difluorophenylpyridinato)-5-(pyridine-2-yl)-1H-tetrazolate (FlrN4)



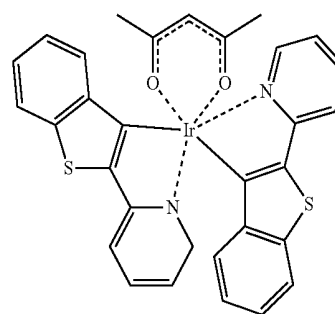
bis(2-[4,6-difluorophenyl]pyridinato-N,C2')iridium (III) picolinate [FlrPic]



bis[2-(4,6-difluorophenyl)pyridinato-N,C2']iridium(III)tetra(1-pyrazolyl)borate (Fir6)

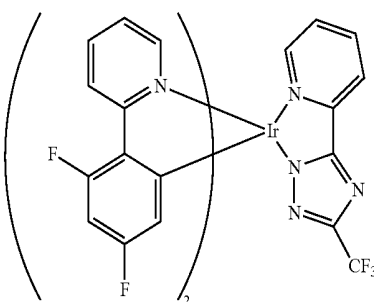


bis(2-[4,6-difluorophenyl]pyridinato-N,C2')iridium(acetylacetonate)
[Flr(acac)]

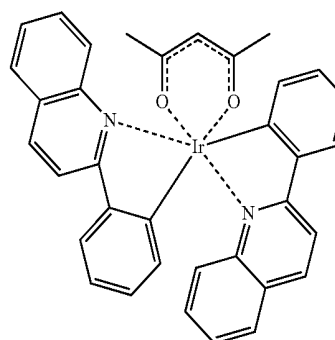


Ir(btp)₂(acac)

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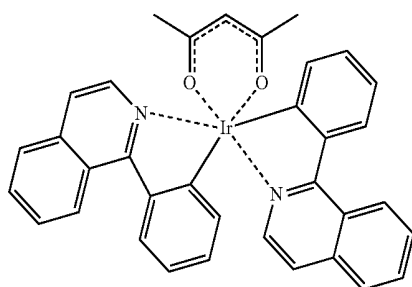
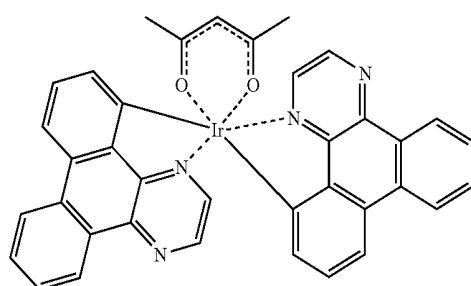
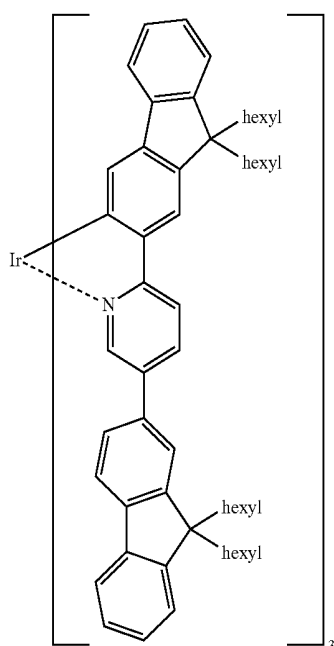
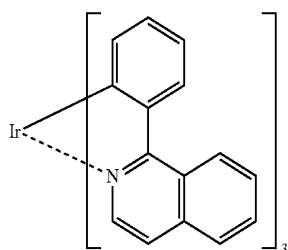
Iridium (III) bis(4,6-difluorophenylpyridinato)-3-(trifluoromethyl)-5-(pyridine-2-yl)-1,2,4-triazolate (Flrtaz)



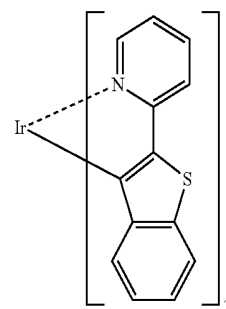
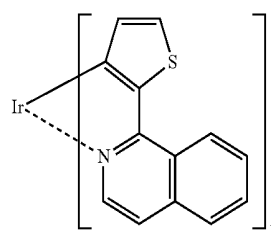
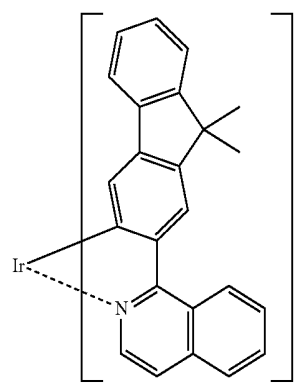
Ir(pq)₂(acac)

2

-continued

Ir(piq)₂(acac)Ir(DBQ)₂(acac)Ir(HFP)₃Ir(piq)₃

-continued

Ir(btp)₃Ir(tiq)₃Ir(fli1)₃

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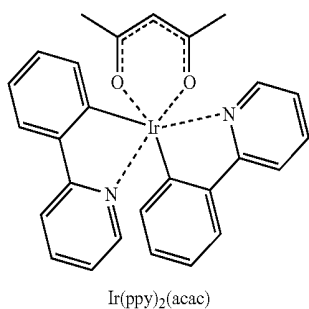
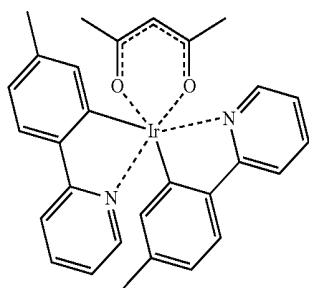
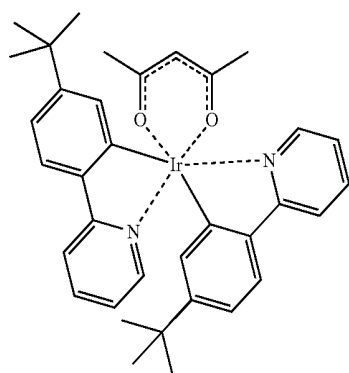
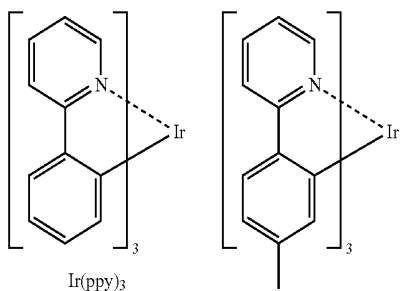
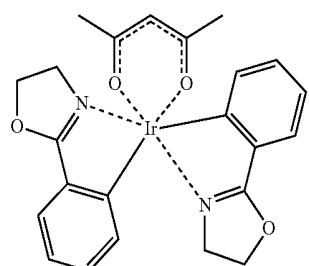
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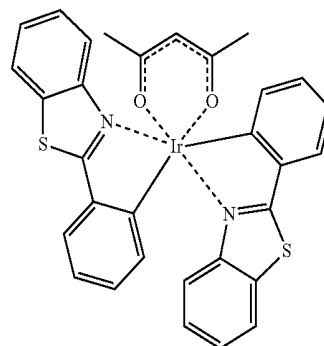
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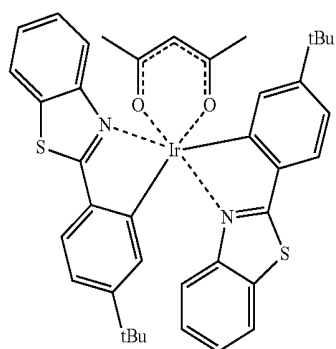
1. (Btp)₂Ir(III)(acac); bis[2-(2'-benzothienyl)-pyridinato-N, C3']iridium (III)(acetylacetonate)
2. (Pq)₂Ir(III)(acac); bis[(2-phenylquinoly)-N,C2']iridium (III) (acetylacetonate)
3. (Piq)₂Ir(III)(acac); bis[(1-phenylisoquinolino-N,C2')]iridium (III) (acetylacetonate)
4. (DBQ)₂Ir(acac); bis[(dibenzo[f,h]quinoxalino-N,C2')]iridium (III)(acetylacetonate)
5. [Ir(HFP)₃], tris(2,5-bis-2'-(9,9'-dihexylfluorene)pyridine)iridium (III)
6. Ir(piq)₃; tris[1-phenylisoquinolino-N,C2']iridium (III)
7. Ir(btp)₃; tris-[2-(2'-benzothienyl)-pyridinato-N,C3']iridium (III)
8. Ir(tiq)₃; tris[1-thiophen-2-ylisoquinolino-N,C3']iridium (III)
9. Ir(fli1)₃; tris[1-(9,9-dimethyl-9H-fluoren-2-yl)isoquinolino-(N,C3')]iridium (III)

Ir(ppy)₂(acac)Ir(mppy)₂(acac)Ir(t-Buppy)₂(acac)Ir(ppy)₃Ir(mppy)₃Ir(op)₂(acac)

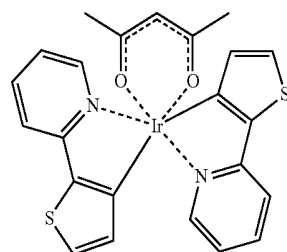
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(bt)₂Ir(III)(acac)

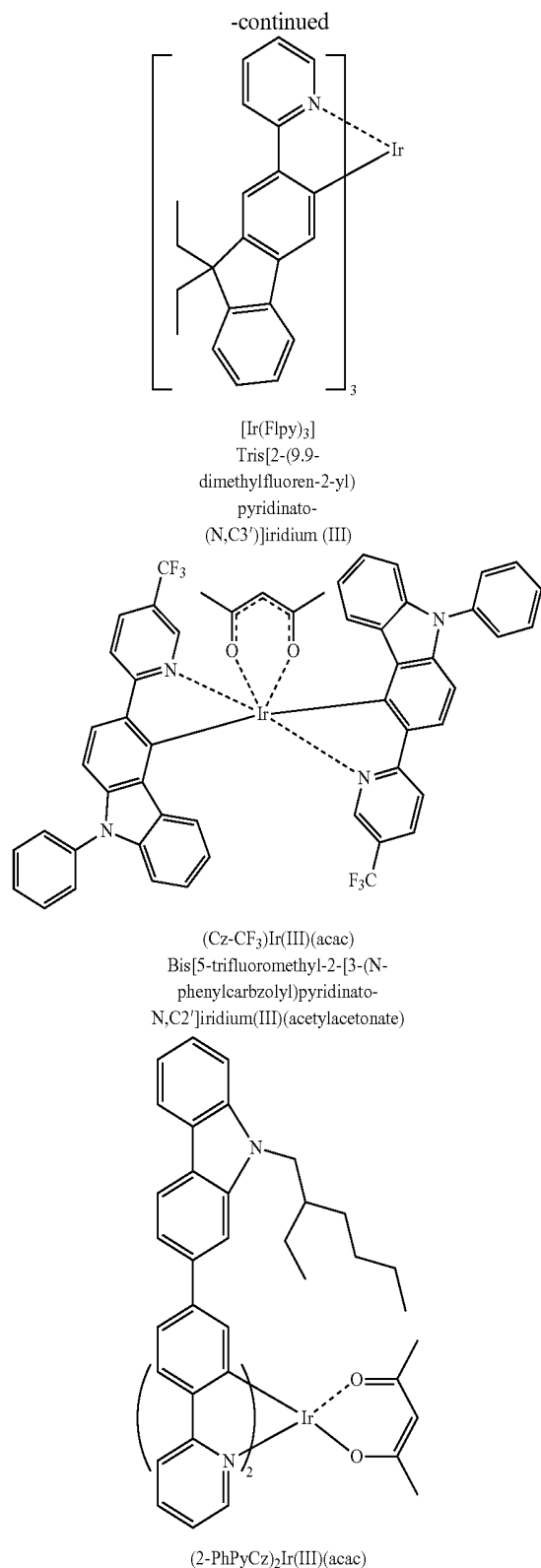
Bis[2-phenylbenzothiazolato-N,C2'] iridium (III)(acetylacetonate)

(t-bt)₂Ir(III)(acac)

Bis[2-(4-tert-butylphenyl)benzothiazolato-N,C2']iridium(III)(acetylacetonate)

(thp)₂Ir(III)(acac)

Bis[(2-(2'-thienyl)pyridinato-N,C3')]iridium (III)(acetylacetonate)



[0108] The thickness of a light-emitting layer may vary. In one embodiment, a light-emitting layer has a thickness in the range of from about 1 nm to about 150 nm or about 200 nm.

[0109] In some embodiments, the organic component may further comprise a hole-transport layer, e.g. hole-transport layer 15, disposed between an anode and a light-emitting layer. The hole-transport layer may comprise at least one

hole-transport material, such as a subject compound. Other hole-transport materials may also be included, in addition to or as an alternative to a subject compound, such as an aromatic-substituted amine, a carbazole, a polyvinylcarbazole (PVK), e.g. poly(9-vinylcarbazole); polyfluorene; a polyfluorene copolymer; poly(9,9-di-n-octylfluorene-alt-benzothiadiazole); poly(paraphenylene); poly[2-(5-cyano-5-methylhexyloxy)-1,4-phenylene]; a benzidine; a phenylenediamine; a phthalocyanine metal complex; a polyacetylene; a polythiophene; a triphenylamine; an oxadiazole; copper phthalocyanine; 1,1-bis(4-bis(4-methylphenyl)aminophenyl)cyclohexane; 2,9-Dimethyl-4,7-diphenyl-1,10-phenanthroline; 3,5-bis(4-tert-butyl-phenyl)-4-phenyl[1,2,4] triazole; 3,4,5-Triphenyl-1,2,3-triazole; 4,4',4'-tris(3-methylphenylphenylamino)triphenylamine (MTDATA); N,N'-bis(3-methylphenyl)N,N'-diphenyl-[1,1'-biphenyl]-4,4'-diamine (TPD); 4,4'-bis[N-(naphthyl)-N-phenyl-amino]biphenyl (α -NPD); 4,4',4''-tris(carbazol-9-yl)-triphenylamine (TCTA); 4,4'-bis[N,N'-(3-tolyl)amino]-3,3'-dimethylbiphenyl (HMTDP); 4,4'-N,N'-dicarbazole-biphenyl (CBP); 1,3-N,N'-dicarbazole-benzene (mCP); bis[4-(p,p'-ditolyl-amino)phenyl]diphenylsilane (DTASi); 2,2'-bis(4-carbazolylphenyl)-, 1'-biphenyl (4CzBPB); N,N'-1,3,5-tricarbazolylbenzene (tCP); N,N'-bis(4-butylphenyl)-N,N'-bis(phenyl)benzidine; or the like.

[0110] In some embodiments, the organic component may further comprise an electron-transport layer, e.g. electron-transport layer 30, disposed between the cathode and the light-emitting layer. Examples of electron-transport materials may include, but are not limited to, 2-(4-biphenyl)-5-(4-tert-butylphenyl)-1,3,4-oxadiazole (PBD); 1,3-bis(N,N-t-butyl-phenyl)-1,3,4-oxadiazole (OXD-7); 1,3-bis[2-(2,2'-bipyridine-6-yl)-1,3,4-oxadiazol-5-yl]benzene; 3-phenyl-4-(1'-naphthyl)-5-phenyl-1,2,4-triazole (TAZ); 2,9-dimethyl-4,7-diphenyl-phenanthroline (bathocuproine or BCP); aluminum tris(8-hydroxyquinolate) (Alq₃); and 1,3,5-tris(2-N-phenylbenzimidazolyl)benzene; 1,3-bis[2-(2,2'-bipyridine-6-yl)-1,3,4-oxadiazol-5-yl]benzene (BPY-OXD); 3-phenyl-4-(1'-naphthyl)-5-phenyl-1,2,4-triazole (TAZ); 2,9-dimethyl-4,7-diphenyl-phenanthroline (bathocuproine or BCP); and 1,3,5-tris[2-N-phenylbenzimidazol-z-yl]benzene (TPBI). In one embodiment, the electron transport layer is aluminum quinolate (Alq₃), 2-(4-biphenyl)-5-(4-tert-butylphenyl)-1,3,4-oxadiazole (PBD), phenanthroline, quinoxaline, 1,3,5-tris[N-phenylbenzimidazol-z-yl]benzene (TPBI), or a derivative or a combination thereof.

[0111] If desired, additional layers may be included in the light-emitting device. These additional layers may include an electron injecting layer (EIL), a hole-blocking layer (HBL), an exciton-blocking layer (EBL), and/or a hole-injecting layer (HIL). In addition to separate layers, some of these materials may be combined into a single layer.

[0112] In some embodiments, a light-emitting device can include an electron-injecting layer between a cathode layer and a light-emitting layer. Other suitable electron injecting materials may also be included, and are known to those skilled in the art. Examples of suitable material(s) that can be included in the electron injecting layer include but are not limited to, an optionally substituted compound selected from the following: aluminum quinolate (Alq₃), 2-(4-biphenyl)-5-(4-tert-butylphenyl)-1,3,4-oxadiazole (PBD), phenanthroline, quinoxaline, 1,3,5-tris[N-phenylbenzimidazol-z-yl]benzene (TPBI) a triazine, a metal chelate of 8-hydroxyquinoline such as tris(8-hydroxyquinolate) aluminum, and a metal thioxinoid compound such as bis(8-quinolinethiolato) zinc. In one embodiment, the electron injecting layer is aluminum quinolate (Alq₃), 2-(4-biphenyl)-5-(4-tert-butylphenyl)-1,3,4-oxadiazole (PBD), phenanthroline, quinoxaline, 1,3,5-tris[N-phenylbenzimidazol-z-yl]benzene (TPBI), or a derivative or a combination thereof.

[0113] In some embodiments, a device can include a hole-blocking layer, e.g., between a cathode and a light-emitting layer. Various suitable hole-blocking materials that can be included in the hole-blocking layer are known to those skilled in the art. Suitable hole-blocking material(s) include but are not limited to, an optionally substituted compound selected from the following: bathocuproine (BCP), 3,4,5-triphenyl-1,2,4-triazole, 3,5-bis(4-tert-butyl-phenyl)-4-phenyl-[1,2,4] triazole, 2,9-dimethyl-4,7-diphenyl-1,10-phenanthroline, and 1,1-bis(4-bis(4-methylphenyl)aminophenyl)-cyclohexane.

[0114] In some embodiments, a light-emitting device can include an exciton-blocking layer, e.g., between a light-emitting layer and an anode. In an embodiment, the band gap of the material(s) that comprise exciton-blocking layer is large enough to substantially prevent the diffusion of excitons. A number of suitable exciton-blocking materials that can be included in the exciton-blocking layer are known to those skilled in the art. Examples of material(s) that can compose an exciton-blocking layer include an optionally substituted compound selected from the following: aluminum quinolate (Alq_3), 4,4'-bis[N-(naphthyl)-N-phenyl-amino]biphenyl (α -NPD), 4,4'-N,N'-dicarbazole-biphenyl (CBP), and bathocuproine (BCP), and any other material(s) that have a large enough band gap to substantially prevent the diffusion of excitons.

[0115] In some embodiments, a light-emitting device can include a hole-injecting layer, e.g., between a light-emitting layer and an anode. A hole-injecting layer may comprise a subject compound as a hole-injecting material. Other examples of suitable hole-injecting material(s) include, but are not limited to, an optionally substituted compound selected from the following: a polythiophene derivative such as poly(3,4-ethylenedioxythiophene) (PEDOT)/polystyrene sulphonic acid (PSS), a benzidine derivative such as N,N,N',N'-tetraphenylbenzidine, poly(N,N'-bis(4-butylphenyl)-N,N'-bis(phenyl)benzidine), a triphenyl amine or phenylenediamine derivative such as N,N'-bis(4-methylphenyl)-N,N'-bis(phenyl)-1,4-phenylenediamine, 4,4',4''-tris(N-(naphthyl-2-yl)-N-phenylamino)triphenylamine, an oxadiazole derivative such as 1,3-bis(5-(4-diphenylamino)phenyl)-1,3,4-oxadiazol-2-yl)benzene, a polyacetylene derivative such as poly(1,2-bis-benzylthio-acetylene), and a phthalocyanine metal complex derivative such as phthalocyanine copper.

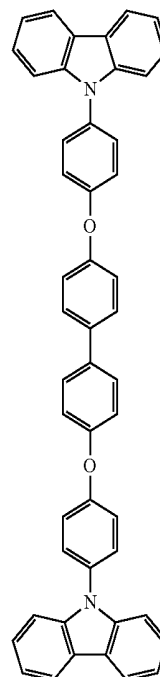
[0116] Light-emitting devices comprising a subject compound can be fabricated using techniques known in the art, as informed by the guidance provided herein. For example, a glass substrate can be coated with a high work functioning metal such as ITO which can act as an anode. After patterning the anode layer, a hole-injecting and/or hole-transport layer may be deposited on the anode in that order. The hole-injecting and/or hole-transport layer may comprise a subject compound. A light-emitting layer that includes a light-emitting component, can be deposited on the anode, the hole-transport layer, or the hole-injecting layer. The light-emitting layer may contain a subject compound. An electron-transport layer and/or an electron-injecting layer may be deposited in that order on the light-emitting component. The cathode layer, comprising a low work functioning metal (e.g., Mg:Ag), can then be deposited, e.g., by vapor deposition or sputtering. The device may also contain an exciton-blocking layer, an electron blocking layer, a hole blocking layer, a second light-emitting layer, or other layers that can be added to the device using suitable techniques.

Example 1

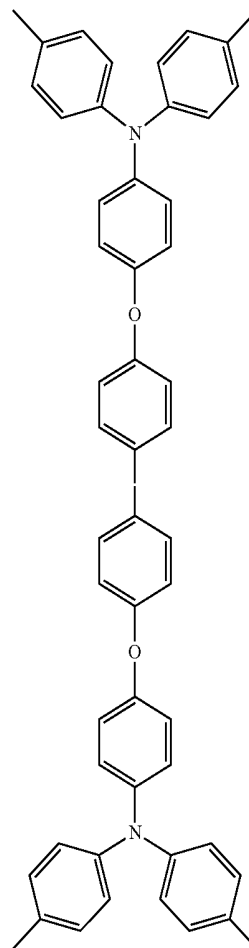
Synthetic procedures for JC-HT-1 to JC-HT-4

[0117]

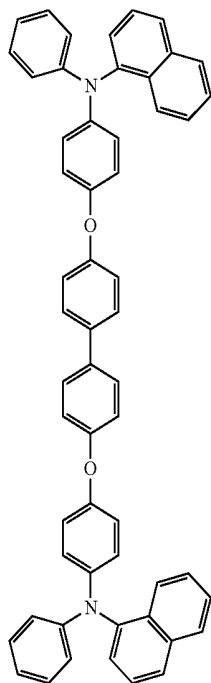
JC-HT1



JC-HT2



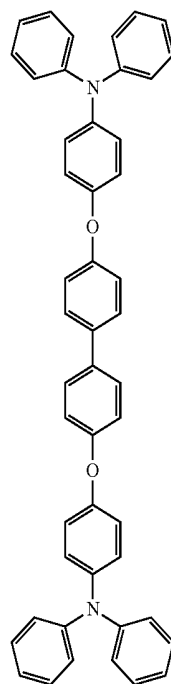
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JC-HT3

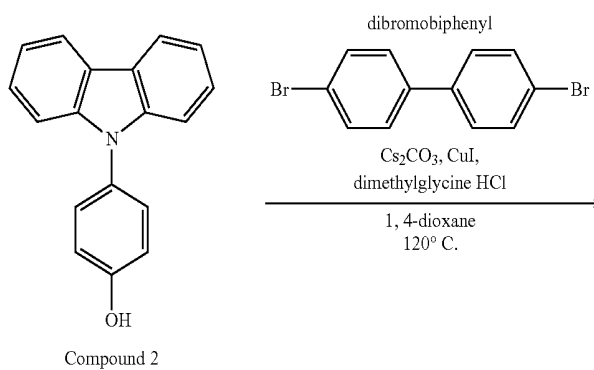
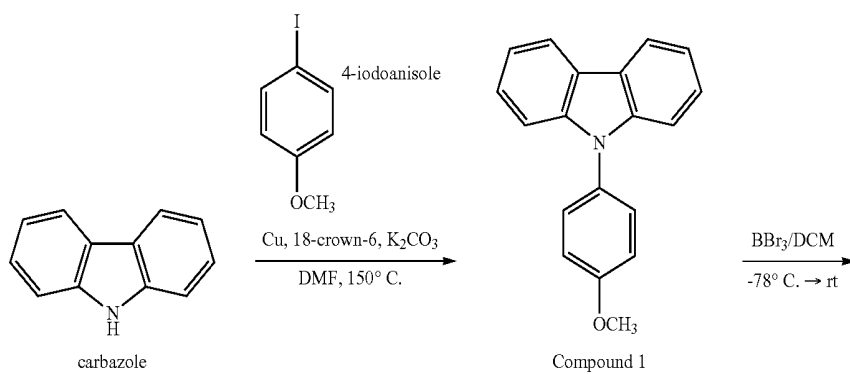
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JC-HT4

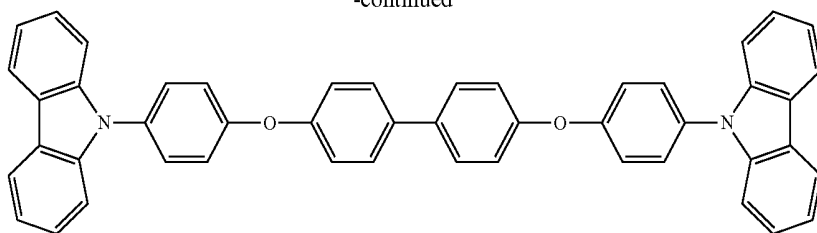


Synthesis procedure of HT-1

[0118]

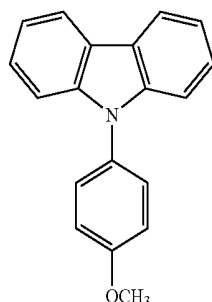


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HT-1

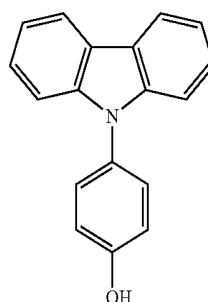
Compound 1



[0119] 9-(4-methoxyphenyl)-9H-carbazole (Compound 1): A mixture of carbazole (10.0 g, 60.2 mmol), 4-iodoanisole (21.1 g, 90.4 mmol), copper powder (28.58 g, 450 mmol), 1,4,7,10,13,16-hexaoxacyclooctadecane (18-Crown-6) (9.33 g, 35.3 mmol), and potassium carbonate (62.1 g, 450 mmol) was degassed in dimethylformamide (DMF) (anhydrous, 100 mL) for about 45 minutes. The resulting mixture was heated to about 150° C. overnight under argon. After cooling, the mixture was poured into methylene chloride (500 mL). Remaining copper and salts were filtered off. The filtrate was then washed with water (2×200 mL). The organic layer was collected, dried over sodium sulfate, and loaded onto silica gel. A flash column (gradient of 3-5% ethyl acetate in hex-

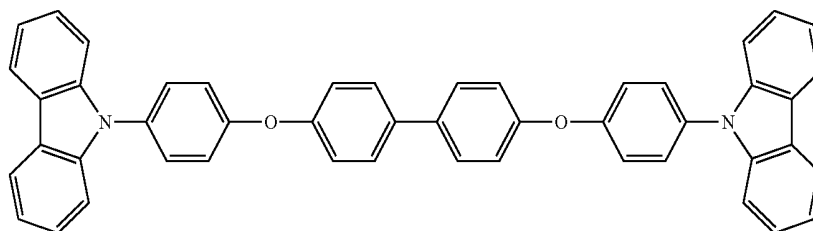
anes) and precipitation from methylene chloride/hexanes gave 11.71 g (71% yield) of product (Compound 1).

Compound 2

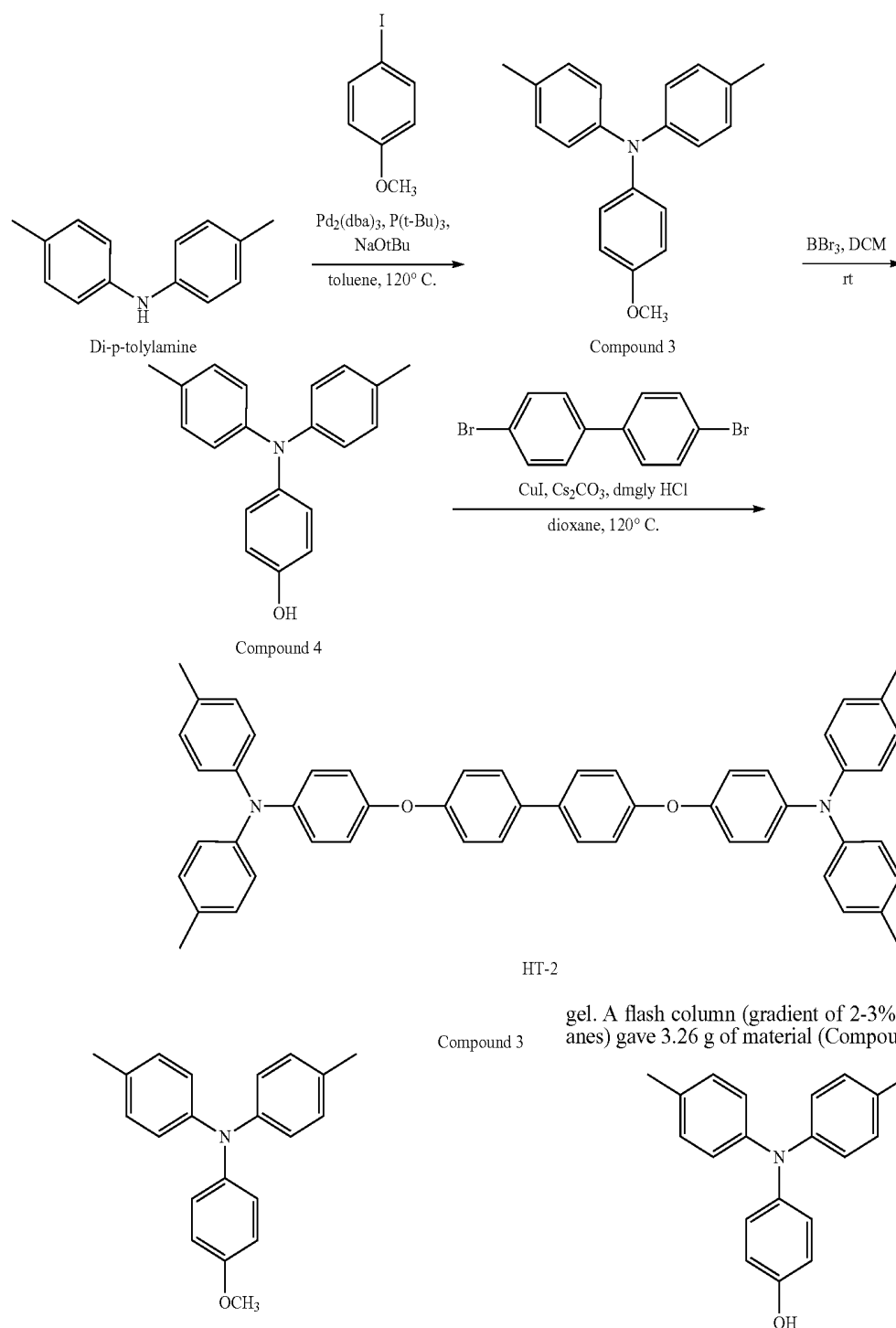


[0120] 4-(9H-carbazol-9-yl)phenol (Compound 2): Compound 1 (11.63 g, 42.6 mmol) was dissolved in methylene chloride and the solution was cooled to about -77° C. Boron tribromide (BBr₃) (45 mL of a 1M solution) was added dropwise to the cold solution. The solution was stirred overnight under argon while slowly warming to room temperature. LCMS showed a single peak with desired mass (M⁺=528). Methanol (100 mL) was then added to reaction mixture; and the mixture was stirred for about 30 minutes. The whole was then loaded onto silica gel. A flash column (gradient of 10-20% ethyl acetate in hexanes) gave 10.94 g of material (Compound 2) (99% yield).

JC-HT-1



[0121] Compound HT-1: A mixture of Compound 2 (10.0 g, 8.3 mmol), 4, 4'-dibromobiphenyl (24.1 g, 77.2 mmol), cesium carbonate (Ce₂CO₃) (25.2 g, 77.2 mmol), copper iodide (CuI) (700 mg, 3.86 mmol), and dimethylglycine hydrochloride (1.62 g, 11.6 mmol) was degassed in 1,4-dioxane (anhydrous, 100 mL) for about 45 minutes. The mixture was heated to about 120° C. overnight under argon. After cooling, the mixture was poured into methylene chloride (300 mL) the subsequent mixture was washed with water and brine. The organic layer was collected, dried over sodium sulfate, and loaded onto silica gel. A plug using 10% ethyl acetate in hexanes was used to remove baseline impurities. A subsequent flash column (5% toluene in hexanes), and precipitation from methylene chloride/methanol gave 2.0 g of product (HT-1) (in 8% yield), confirmed by LCMS (APCI+); calcd for C₄₈H₃₃N₂O₂ (M+H): 669. Found: 669.



HT-2

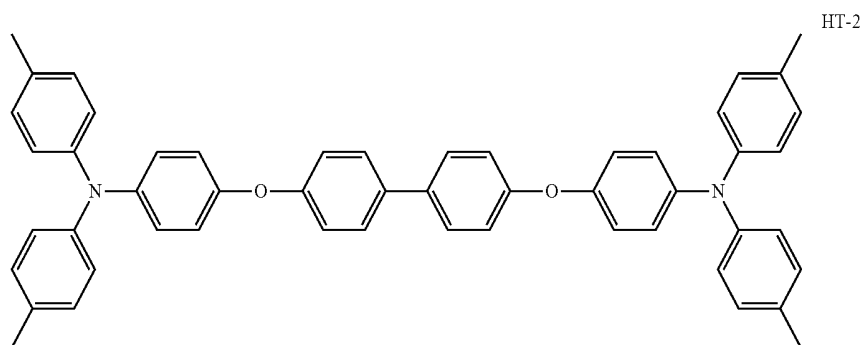
Compound 3

gel. A flash column (gradient of 2-3% ethyl acetate in hexanes) gave 3.26 g of material (Compound 3) (53% yield).

Compound 4

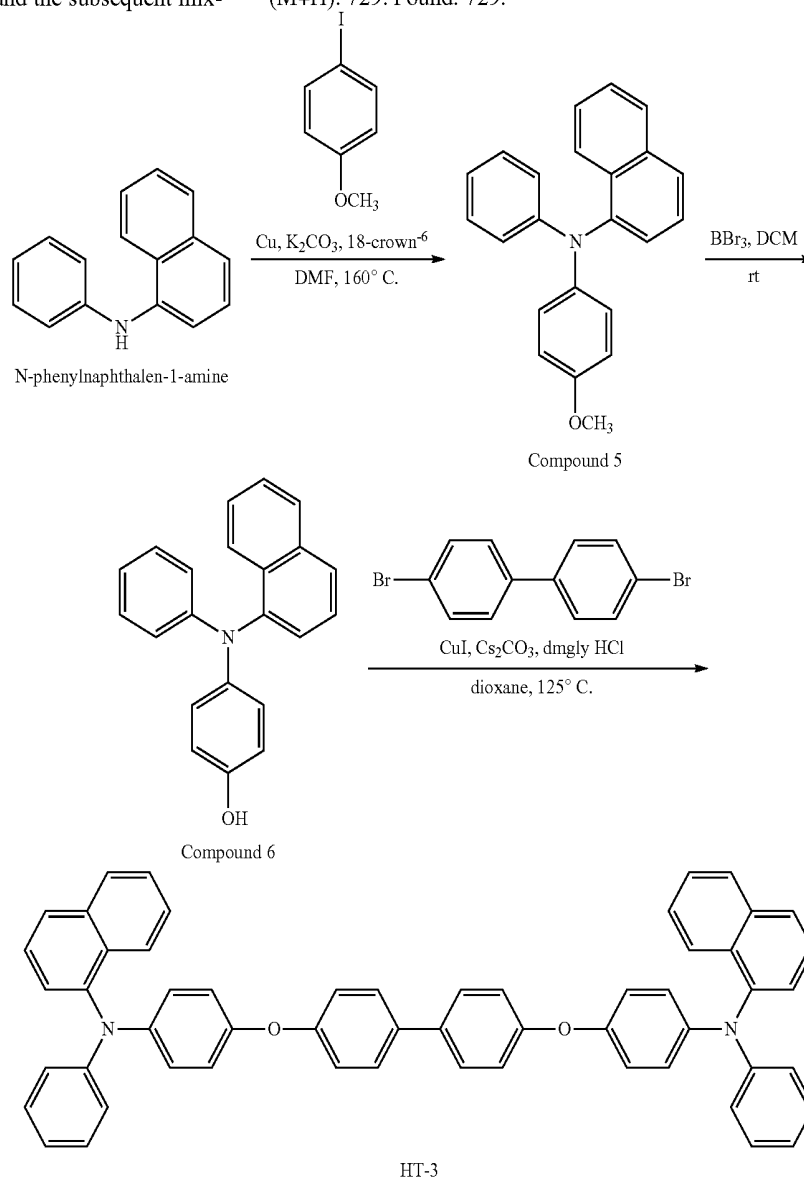
[0122] 4-Methoxy-N,N-di-p-tolylaniline (Compound 3): A mixture of tris(dibenzylideneacetone)dipalladium ($\text{Pd}_2(\text{dba})_3$) (60 mg, catalytic), and tri-tert-butyl phosphine ($\text{P}(\text{tBu})_3$) (5 mL of a 10% solution in hexanes) was degassed in toluene (anhydrous, 60 mL) for about 20 minutes. Di-p-tolylamine (4.0 g, 20.3 mmol), and 4-iodoanisole (11.88 g, 50.8 mmol) were added and degassing continued for about 15 minutes. Sodium tert-butoxide (NaOtBu) (2.4 g, 25 mmol) was added, and the mixture was further degassed for about 10 minutes. The whole was heated overnight at about 120°C . under argon. After cooling, the mixture was poured into ethyl acetate and washed with water (2x200 mL). The organic layer was collected and dried over sodium sulfate, then loaded onto silica

[0123] 4-(Di-p-tolylamino)phenol (Compound 4): Compound 3 (3.05 g, 10.1 mmol) was dissolved in methylene chloride (anhydrous, 50 mL) and the solution was cooled to about -77°C . Boron tribromide (12 mL of a 1M solution) was added dropwise to the cold solution. The whole was stirred and slowly warmed to room temperature overnight under argon. LCMS shows single desired mass of 288 (M^-). The mixture was poured into methanol (200 mL) and stirred for about 45 minutes. The mixture was then concentrated under vacuum. Then, methylene chloride (100 mL) was added. The solution was then washed with water (2x200 mL). The organic layer was collected, dried over sodium sulfate, and concentrated under vacuum. Precipitation using hexanes gave 2.44 g of material (Compound 4) (84% yield).

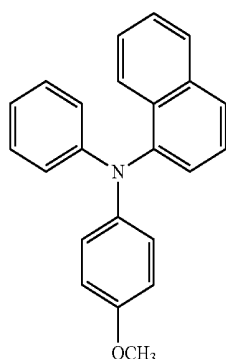


[0124] Compound HT-2: A mixture of Compound 4 (2.4 g, 8.3 mmol), 4, 4'-dibromobiphenyl (1.25 g, 4.0 mmol), cesium carbonate (5.41 g, 16.6 mmol), copper iodide (158 mg, 0.83 mmol), and dimethylglycine hydrochloride (348 mg, 2.49 mmol) was degassed in 1,4-dioxane (anhydrous, 40 mL) for about 45 minutes. The mixture was heated to about 120° C. overnight under argon. After cooling, the mixture was poured into methylene chloride (300 mL), and the subsequent mix-

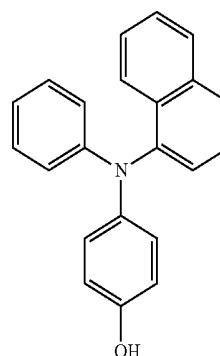
ture was washed with water and brine. The organic layer was collected, dried over sodium sulfate, and loaded onto silica gel. A flash column (gradient of 5-20% methylene chloride in hexanes), and precipitation from methylene chloride/hexanes gave 480 mg of product (Compound HT-2) (in 16% yield), confirmed by LCMS (APCI+). Calcd for $C_{52}H_{45}N_2O_2$ (M+H): 729. Found: 729.



Compound 5

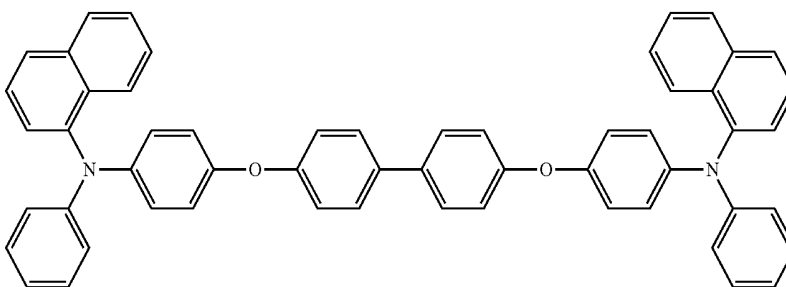


[0125] N-(4-methoxyphenyl)-N-phenylnaphthalen-1-amine (Compound 5): A mixture of N-phenylnaphthalen-1-amine (5.0 g, 22.8 mmol), 4-iodoanisole (8.0 g, 34.2 mmol), copper powder (2.89 g, 45.6 mmol), K_2CO_3 (12.59 g, 91.2 mmol) and 18-crown-6 (0.607 g, 2.3 mmol) in DMF (200 mL) was degassed and heated to reflux for overnight under argon. After the salt and copper were filtered off, the solution was poured into water (300 mL), and extracted with DCM (2×300 mL). The organic phase was combined and washed with brine, dried over Na_2SO_4 , loaded on silica gel, purified by flash column (5 to 20% DCM in hexanes). The desired fraction was collected, concentrated, and recrystallized in ethyl acetate/methanol to obtain a white solid (Compound 5) (2.59 g, in 35% yield).

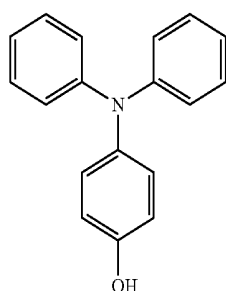
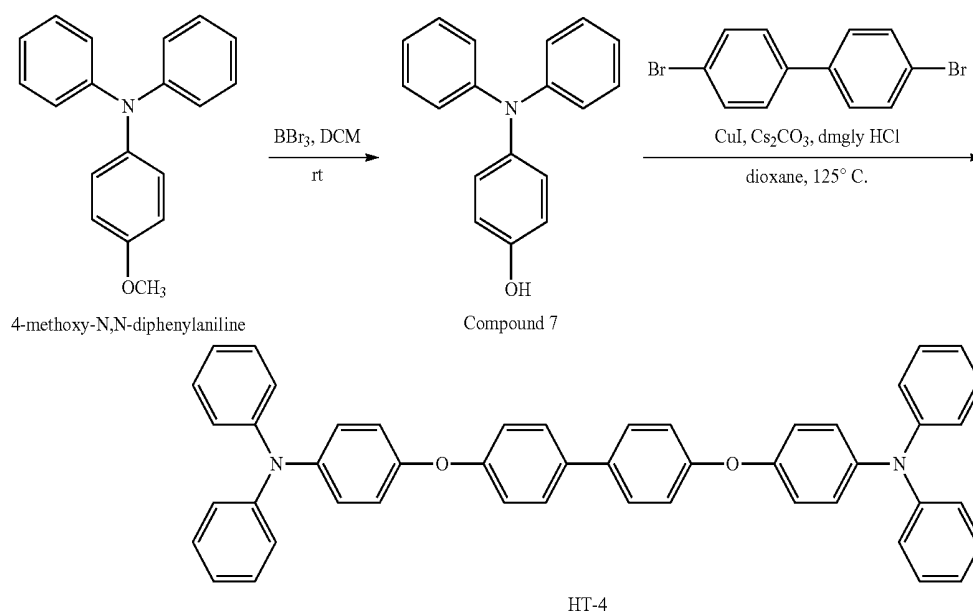


[0126] 4-(naphthalen-1-yl(phenyl)amino)phenol (Compound 6): To a solution of Compound 5 (2.58 g, 7.93 mmol) in DCM (50 mL) was slowly added BBr_3 (8.5 mL, 8.5 mmol) at about $-78^\circ C$. The resulting mixture was stirred overnight under argon while slowly warming up to room temperature. Methanol (60 mL) was added into the flask, and the mixture was stirred for about 3 hours. After concentration to 20 mL, the mixture was poured into DCM (200 mL), then washed with water, brine, and dried over Na_2SO_4 , loaded on silica gel, and purified by flash column (hexanes/ethyl acetate 8:1 to 3:1). The desired fraction was concentrated to give a white solid (Compound 6) (1.84 g, in 77% yield).

HT-3



[0127] Compound HT-3: A mixture of Compound 6 (1.63 g, 5.23 mmol), 4,4'-dibromobiphenyl (0.544 g, 1.74 mmol), CuI (0.066 g, 0.348 mmol), N,N-dimethylglycine hydrochloride (0.146 g, 1.04 mmol), Cs_2CO_3 (2.27 g, 6.96 mmol) in dioxane (100 mL), was degassed using freeze-pump-thaw method, then heated to $125^\circ C$ overnight under argon. After cooling, mixture was poured into DCM (100 mL), the solid was filtered off. Filtrate was washed using water and brine. The organic phase was collected and dried over Na_2SO_4 , loaded on silica gel, then purified by flash column using hexane/ethyl acetate (20:1 to 9:1). Desired fractions were collected, concentrated, and recrystallized in ethyl acetate/methanol gave a white solid (HT-3) (0.89 g, in 66% yield). Confirmed by LCMS (APCI+): calcd for $C_{56}H_{41}N_2O_2$ (M+H): 773. Found: 773.



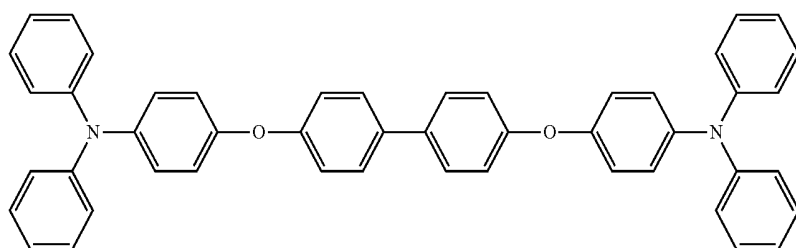
[0128] 4-(diphenylamino)phenol (Compound 7): To a solution of 4-methoxy-N,N-diphenylaniline (6.0 g, 21.8 mmol) in DCM (40 mL) was slowly added BBr_3 (23 mL, 23 mmol) at about -78°C . The mixture was then stirred overnight under argon while it slowly warmed up to room temperature. To the resulting mixture, methanol (70 mL) was added slowly, then stirred for about 3 hours. The mixture was then poured into water and extracted with DCM (2×200 mL). The organic phases were then combined and washed with brine, dried over Na_2SO_4 , loaded on silica gel, and purified by short plug using hexane/ethyl acetate (9:1 to 8:1). The desired fraction was concentrated and washed with hexanes to give a white solid (Compound 7) (4.59 g, in 81% yield).

[0129] Compound HT-4: A mixture of 4-(diphenylamino)phenol (Compound 7) (4.4 g, 16.8 mmol), 4,4'-dibromobiphenyl (1.75 g, 5.61 mmol), CuI (0.214 g, 1.12 mmol), N,N-dimethylglycine hydrochloride (0.47 g, 3.37 mmol), Cs_2CO_3 (7.31 g, 22.4 mmol) in dioxane (100 mL) was degassed using freeze-pump-thaw method, then heated to about 125°C overnight under argon. The mixture was then poured into ethyl acetate (200 mL), the solid was then filtered off. The filtrate was washed with water and brine, loaded on silica gel, and purified by flash column using hexanes/ethyl acetate (50:1 to 40:1). The desired fraction was concentrated and recrystallized in DCM/methanol to give a white solid (HT-4) (2.26 g, in 60% yield). Confirmed by LCMS (APCI+): calcd for $\text{C}_{48}\text{H}_{37}\text{N}_2\text{O}_2$ (M+H): 673. Found: 673.

Example 2

[0130] Photoluminescence (PL) spectra were recorded on a FluoroMax-3 fluorescence spectrophotometer (Horiba Jobin Yvon, Edison, N.J., USA). 2-Methyltetrahydrofuran (2-MeTHF) (Aldrich, spectroscopic grade) was used as received. 2 M (2 mg of sample/1 mL of 2-MeTHF) was prepared and then transferred to quartz tube prior to measurement. Then, the sample was frozen by liquid nitrogen at 77K. Phosphorescent emission spectrum was recorded and the highest-energy vibronic band was determined to calculate triplet (T1) energy level.

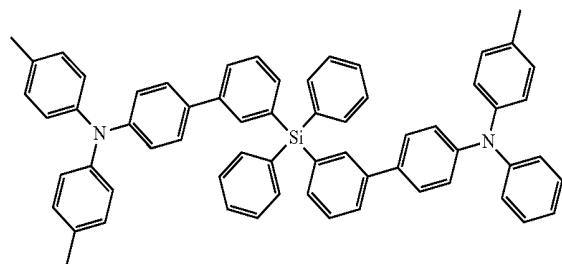
[0131] Cyclic voltammetry (CV) was carried out in nitrogen-purged anhydrous N,N-dimethylformamide (DMF) (Al-



drich) at room temperature with Echo-Chemie potentiostat/galvanostat (Echo Chemie/Metrohm Autolab B.V., Utrecht, the Netherlands) Tetra-n-butylammonium hexafluorophosphate (TBAPF6) and DMF were purchased from Aldrich and used as received. Supporting electrolyte solution (0.1M) with TBAPF6 and analyte, e.g., BH-3, (0.1 mM) in DMF was used for CV study. Formal potentials were calculated as the average of cyclic voltammetric anodic and cathodic peaks and ferrocenium-ferrocene (Fc+/Fc) as the internal standard was introduced to calibrate HOMO (highest occupied molecular orbital) and LUMO (lowest unoccupied molecular orbital) energy at each experiment. Scan rate of 100 mV/s was used unless otherwise.

Triplet (T1) Energy Calculation:

[0132]



[0133] Triplet energy was recorded on a FluoroMax-3 spectrometer (Jobin Yvon Horiba, Edison, N.J.) with phosphorescence spectra at 77K. It was determined by the highest-energy vibronic sub-band of the phosphorescence spectra in substantially the same manner as described in US Patent Publication 2012/0214,269, filed 15 Feb. 2012, Ser. No. 13/397,342).

[0134] T1 energy, obtained in the same manner as described above, were 2.77 eV for HT-1, 2.74 eV for HT-2, 2.38 eV for HT-3, and 2.78 eV for HT-4.

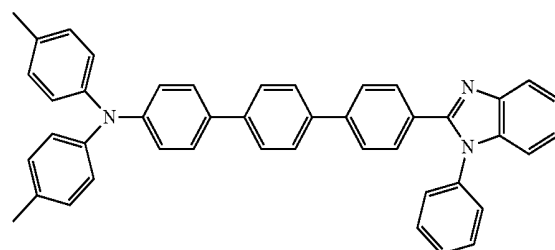
HOMO/LUMO Energy Calculation:

[0135] HOMO energy was directly determined in substantially the same manner as described in US Patent Publication 2012/0214,269, filed 15 Feb. 2012, Ser. No. 13/397,342 by oxidation potential of HT-1 with respect to redox of ferrocene/ferrocenium in anodic scan in DMF. The potential difference between them was determined to be 0.78 eV. Therefore, using vacuum level of ferrocene as 4.8 eV, HOMO for HT-1 was determined to be -5.58 eV. LUMO energy was determined by equation of band gap $E_g(\text{eV}) = \text{HOMO} - \text{LUMO}$. $E_g(\text{eV})$ (3.44 eV) was estimated by onset value of UV-vis spectroscopy and then LUMO was calculated as -2.14 eV.

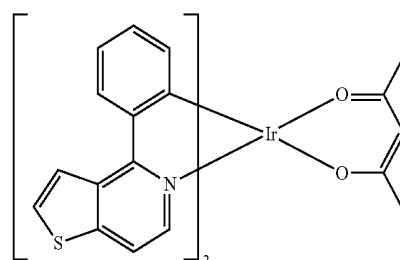
Compound	HOMO	LUMO	T1
JC-HT-1	-5.58	-2.14	2.77
JC-HT-2	-5.14	-1.71	2.74
JC-HT-3	-5.3	-2.12	2.38
JC-HT-4	-5.29	-1.79	2.78

Example 3

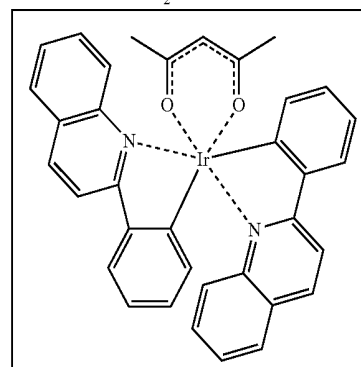
[0136]



Host-1



YE-01

Ir(piq)₂(acac)

Device Fabrication

[0137] A device (Device A) was fabricated in the following manner. The ITO substrates having sheet resistance of about 14 ohm/sq were cleaned ultrasonically and sequentially in detergent, water, acetone and then IPA; and then dried in an oven at about 80° C. for about 30 min under ambient environment. Substrates were then baked at about 200° C. for about 1 hour in an ambient environment, then under UV-ozone treatment for about 30 minutes, followed by baking at about 200° C. for about 30 min inside a glove box (N₂ environment). The substrate was then be transferred into a vacuum chamber, where a hole injection layer (MoO₃) was deposited on top of ITO surface at rate about 0.1 nm/s for about a 10 nm thickness, then HT-4 (hole transporting material) was deposited at a rate of about 0.1 nm/s rate for about a 40 nm thickness. Followed by the deposition of fluorescent blue layer (Host-1) on top of HT-4, yielding a 5 nm thick film, followed by concurrent deposition of Host-1, Ir(PIQ)₂(acac) and YE-01 at deposition rates of about 0.1 nm/s, about 0.001 nm/s and about 0.01 nm/s, respectively, to form about a 10 nm thick layer, and deposition of another fluorescent blue (Host-1) layer having a thickness of about 5 nm. Then 1,3,5-tris(N-

phenylbenzimidazol-2-yl)benzene (TPBI) at deposition rate about 0.1 nm/s was deposited on the Host-1 layer to form about a 40 nm thick film. LiF (1.0 nm) and Al (100 nm) were then deposited successively at deposition rates of about 0.005 and about 0.2 nm/s, respectively. All the depositions were done at vacuum level of about 2×10^{-7} torr. Each individual device had areas of about 8 mm²

[0138] The representative device structure was: ITO (about 150 nm thick)/MoO₃ (about 40 nm thick)/HT-4 (about 40 nm thick)/Host-1 (fluorescent blue) (about 5 nm thick)/Host-1: YE-1:Ir(piq)₂ (about 10 nm thick)/Host-1 (fluorescent blue) about 5 nm thick)/TPBI (about 30 nm thick)/LiF (about 1 nm thick)/Al (about 100 nm thick). Example configurations of the device comprising a compound described herein are shown in FIGS. 1 and 2. The device comprises the following layers in the order given: an ITO anode 5, a MoO₃ hole-injection layer 10, a hole-transport layer 15, a light-emitting layer 20, an electron-transport layer 30, and a LiF/Al cathode 35. In this configuration, the light-emitting layer 20 comprises a first emissive layer, a second emissive layer and a third emissive layer. The first and third emissive layers comprise a fluorescent blue emitting compound, e.g., Host-1 described herein. The second emissive layer comprises Host-1, a yellow (YE-01) and red light-emitting (Ir(piq)₂acac) component.

Example 4

[0139] All spectra were measured with an Ocean Optics HR 4000 spectrometer and 1-V-L characteristics were taken with a Keithley 2400 SourceMeter and Newport 2832-C power meter and 818 UV detector. All device operation was performed inside a nitrogen-filled glove-box.

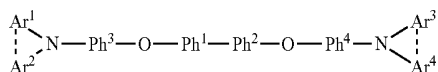
[0140] It is believed that the best known efficiency for a HY-WOLED is 25 lm/W at 1000 cd/m², reported by Karl Leo (Adv. Funct. Mater. 2009, 19, 1-15.) FIG. 3 is a plot of the luminescent efficiency and power efficiency as a function of luminance (B) of Device-A, and shows that the efficiency of Device-A at 1000 cd/m² is about 27 lm/W. Table below shows CIE coordinates, color temperature and the color rendering index CRI of Device 1 at various operating voltages.

V (V)	CIE (x, y)	Color temperature (K)	CRI
4	0.426, 0.393	3090	71
5	0.420, 0.389	3172	71
6	0.407, 0.381	3374	72
7	0.392, 0.370	3639	73
8	0.378, 0.361	3930	75

[0141] FIG. 4 is a plot of the luminescent efficiency as a function of wavelength with driving currents of 4, 5, 6, 7, and 8V. FIG. 5 is a plot of J and Brightness (B) as a function of voltage (V). The above data shows benefit of HT-1 as a hole transporting material since a device utilizing the material demonstrates a power efficiency of about 27 lm/W.

What is claimed is:

1. A compound represented by a formula:

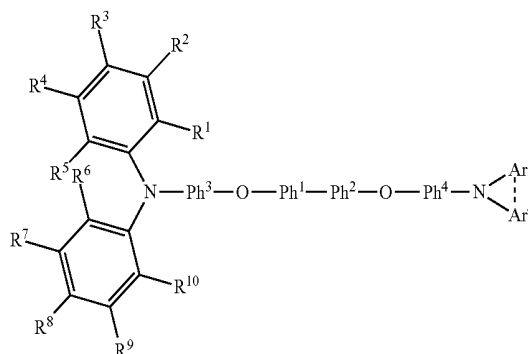


wherein each dashed line is independently an optional bond;

Ph¹, Ph², Ph³, and Ph⁴, are independently optionally substituted p-phenylene; and

Ar¹, Ar², Ar³, and Ar⁴, are independently optionally substituted phenyl or optionally substituted naphthyl, wherein each substituent of Ar¹, Ar², Ar³, and Ar⁴ is independently C₁₋₆ alkyl.

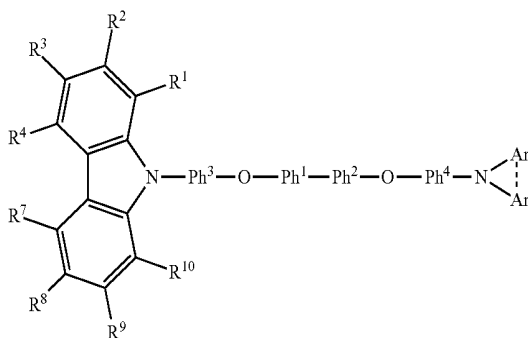
2. The compound of claim 1, further represented by a formula:



wherein R¹, R², R³, R⁴, R⁵, R⁶, R⁷, R⁸, R⁹, and R¹⁰ are independently H or C₁₋₆ alkyl.

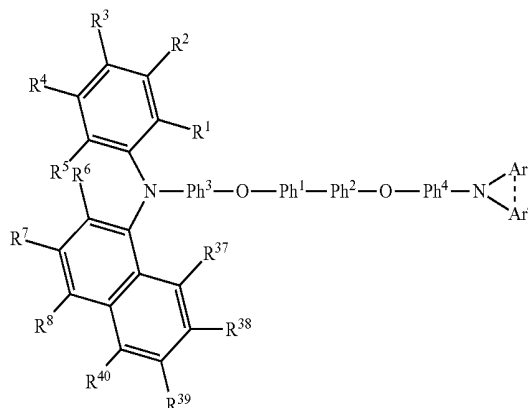
3. The compound of claim 2, wherein R³ and R⁸ are CH₃.

4. The compound of claim 1, further represented by a formula:



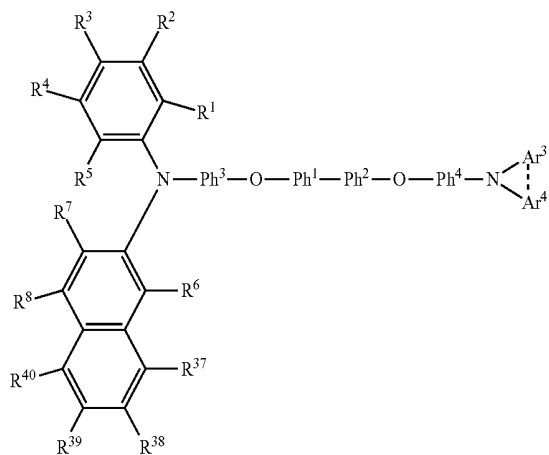
wherein R¹, R², R³, R⁴, R⁷, R⁸, R⁹, and R¹⁰ are independently H or C₁₋₆ alkyl.

5. The compound of claim 1, further represented by a formula:



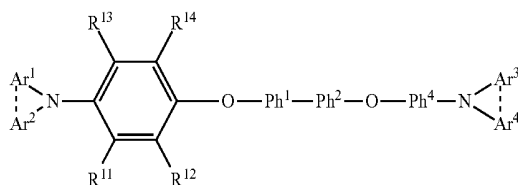
wherein R¹, R², R³, R⁴, R⁵, R⁶, R⁷, R⁸, R³⁷, R³⁸, R³⁹, and R⁴⁰ are independently H or C₁₋₆ alkyl.

6. The compound of claim 1, further represented by a formula:



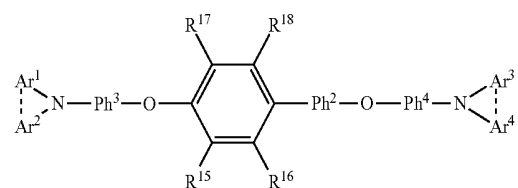
wherein $R^1, R^2, R^3, R^4, R^5, R^6, R^7, R^8, R^{37}, R^{38}, R^{39},$ and R^{40} are independently H or C_{1-6} alkyl.

7. The compound of claim 1, further represented by a formula:



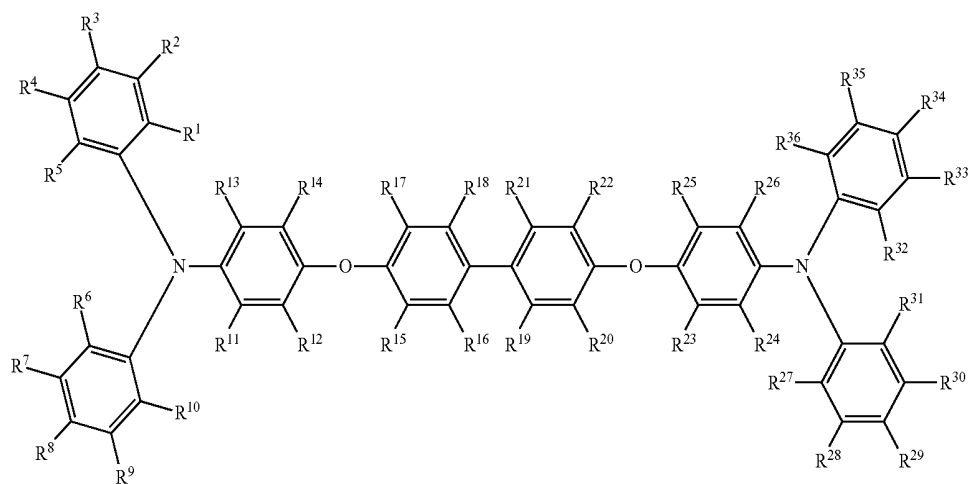
wherein $R^{11}, R^{12}, R^{13},$ and R^{14} are independently H or C_{1-6} alkyl.

8. The compound of claim 1, further represented by a formula:



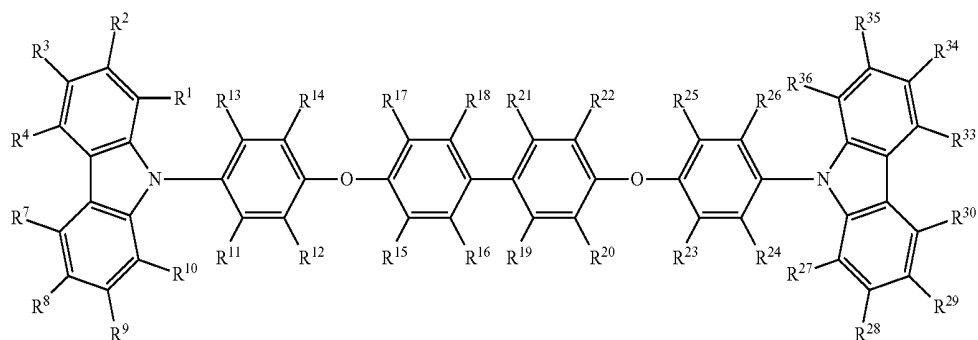
wherein $R^{15}, R^{16}, R^{17},$ and R^{18} are independently H or C_{1-6} alkyl.

9. The compound of claim 1, further represented by a formula:



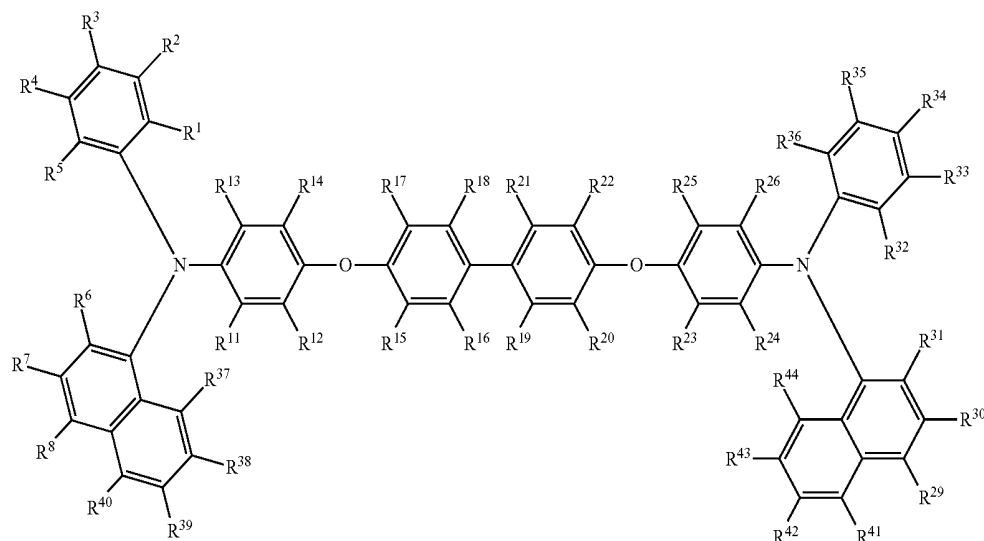
wherein $R^1, R^2, R^3, R^4, R^5, R^6, R^7, R^8, R^9, R^{10}, R^{11}, R^{12}, R^{13}, R^{14}, R^{15}, R^{16}, R^{17}, R^{18}, R^{19}, R^{20}, R^{21}, R^{22}, R^{23}, R^{24}, R^{25}, R^{26}, R^{27}, R^{28}, R^{29}, R^{30}, R^{31}, R^{32}, R^{33}, R^{34}, R^{35},$ and R^{36} are independently H or C_{1-6} alkyl.

10. The compound of claim 1, further represented by a formula:



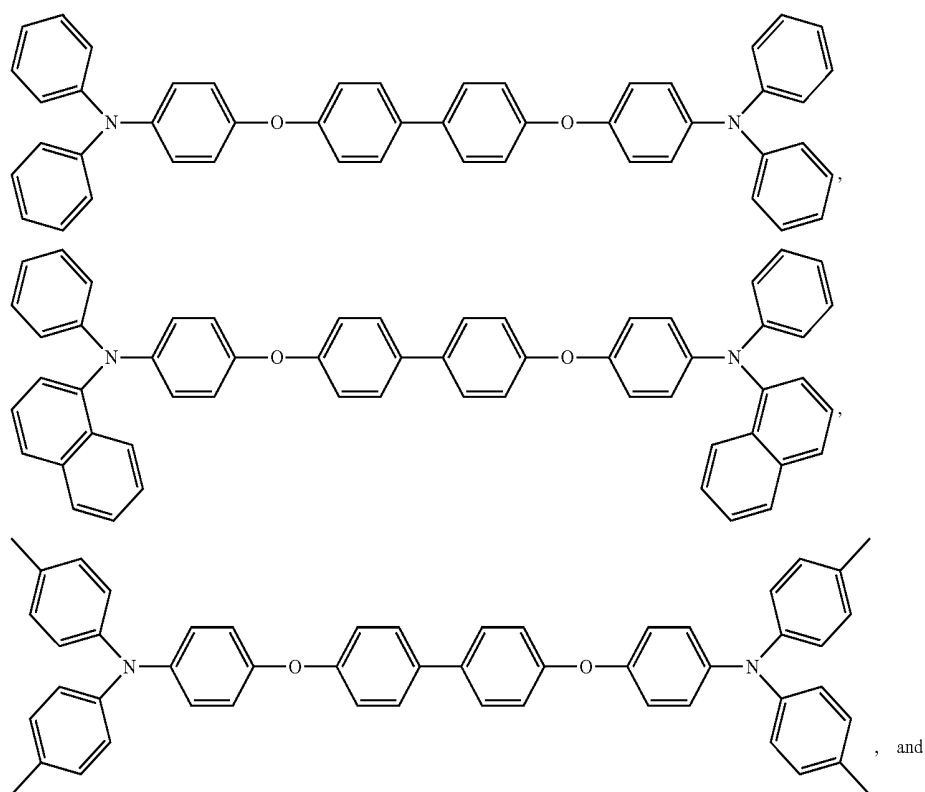
wherein $R^1, R^2, R^3, R^4, R^7, R^8, R^9, R^{10}, R^{11}, R^{12}, R^{13}, R^{14}, R^{15}, R^{16}, R^{17}, R^{18}, R^{19}, R^{20}, R^{21}, R^{22}, R^{23}, R^{24}, R^{25}, R^{26}, R^{27}, R^{28}, R^{29}, R^{30}, R^{33}, R^{34}, R^{35}$, and R^{36} are independently H or C_{1-6} alkyl.

11. The compound of claim 1, further represented by a formula:

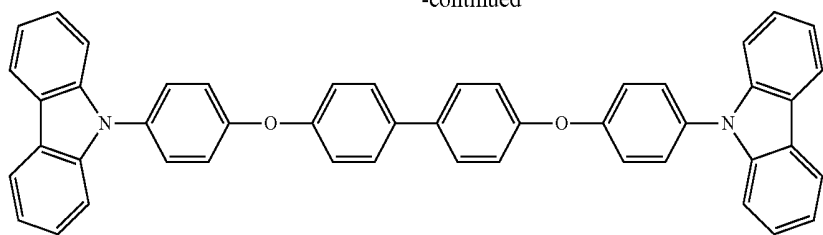


wherein $R^1, R^2, R^3, R^4, R^5, R^6, R^7, R^8, R^{11}, R^{12}, R^{13}, R^{14}, R^{15}, R^{16}, R^{17}, R^{18}, R^{19}, R^{20}, R^{21}, R^{22}, R^{23}, R^{24}, R^{25}, R^{26}, R^{29}, R^{30}, R^{31}, R^{32}, R^{33}, R^{34}, R^{35}, R^{36}, R^{37}, R^{38}, R^{39}, R^{40}, R^{41}, R^{42}, R^{43}$ and R^{44} are independently H or C_{1-6} alkyl.

12. The compound of claim 1, comprising:



-continued



13. The compound of claim 1, wherein Ph¹, Ph², Ph³, and Ph⁴ are unsubstituted, or all substituents of Ph¹, Ph², Ph³, and Ph⁴ have a molecular weight of about 15 g/mol to about 200 g/mol.

14. An organic light-emitting device comprising a compound according to claim 1.

15. The device of claim 14, wherein the organic component further comprises an emissive layer, wherein the compound is in the emissive layer.

16. The device of claim 14, wherein the organic component further comprises at least one layer comprising the compound, wherein the layer is configured to transport or inject holes.

17. The device of claim 16, wherein the layer is a hole-transport layer, a hole-injecting layer, or a hole-injecting and hole-transport layer.

18. A composition comprising a compound of claim 1.

19. The composition of claim 18, further comprising a fluorescent compound or a phosphorescent compound.

20. The composition of claim 19, wherein the composition is a first layer disposed between a second layer and a third layer, wherein the first layer is configured to transport holes from the second layer to the third layer.

21. A method of transporting holes between layers comprising:

providing an electrical potential difference between a first layer and a second layer through a composition comprising a compound according to claim 1.

* * * * *

专利名称(译)	取代的双芳氧基联苯化合物用于发光器件		
公开(公告)号	US20140284554A1	公开(公告)日	2014-09-25
申请号	US13/848675	申请日	2013-03-21
[标]申请(专利权)人(译)	日东电工株式会社		
申请(专利权)人(译)	日东电工株式会社		
当前申请(专利权)人(译)	日东电工株式会社		
[标]发明人	ZHENG SHIJUN		
发明人	ZHENG, SHIJUN		
IPC分类号	H01L51/00		
CPC分类号	H01L51/006 H01L51/0072 H01L51/0059 C07C217/92 C07D209/86 C07F7/081 C07F15/0033 C09K11/06 C09K2211/1014 H01L51/0085 H01L51/5012 H01L51/5056 H01L2251/308		
其他公开文献	US9343684		
外部链接	Espacenet USPTO		

摘要(译)

根据式1的化合物可以用作主体材料，空穴转移材料，空穴注入材料，或用于诸如有机发光器件的电子器件中的其他目的。

